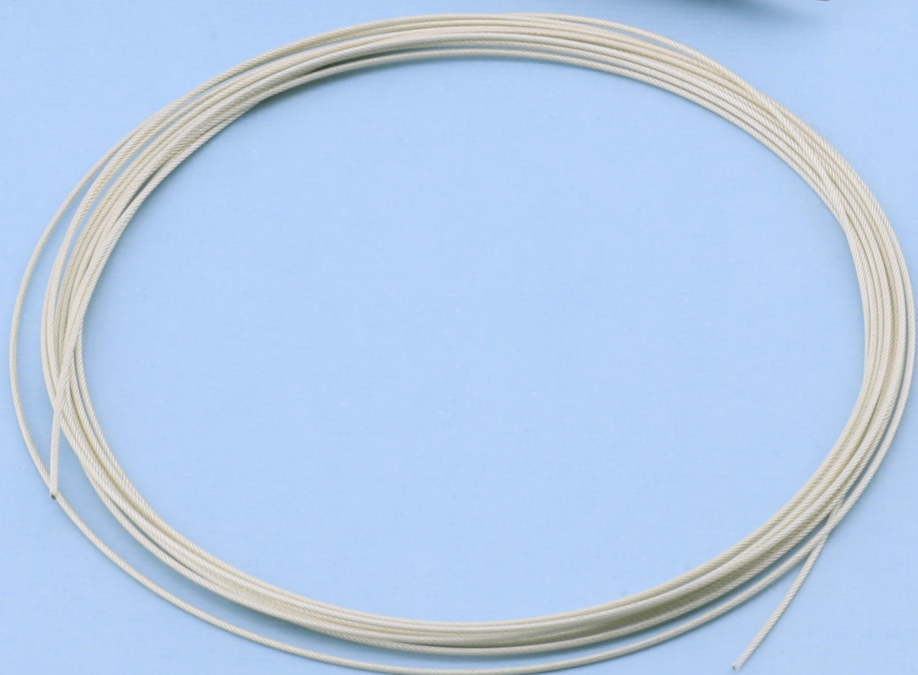


Beadalon®



The Best of the Basics

Innovation, Quality, and Expertise in Jewelry Making for Nearly 50 Years

At Beadalon, we don't aim to provide everything. We focus on what matters most - exceptional quality and innovation. Unlike wholesalers, we are a factory and the only company in the industry that manufactures its own flexible bead stringing wires, wire wrapping wire, and memory wire in-house in the USA.

We proudly offer a curated selection of premium-quality wires, cords, tools, and stringing supplies, designed exclusively for DIY jewelry making enthusiasts and professionals. With nearly five decades of experience, we carry everything you need to create beautiful jewelry, except the beads.

And while wire is our specialty, Beadalon is much more than just a wire factory. We are a passionate team dedicated to elevating the craft of jewelry making through innovation, education, and best-in-class products. Many of our products are unique, developed from scratch and are not sold under other brands. Though our ideas are often imitated, our quality and value remain unmatched.

Make better jewelry with Beadalon!

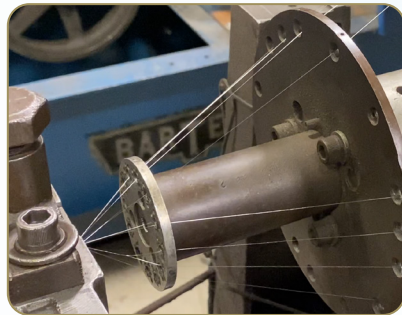
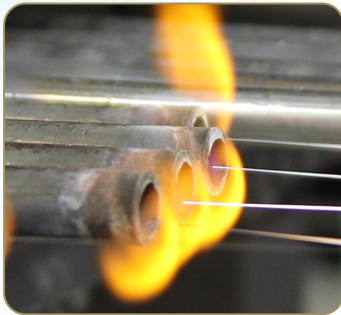
Trust the experts. Buy your beads from a bead company.
Buy your wire and supplies from the one-and-only true wire factory - Beadalon.

- ◆ Crafting high-quality jewelry wire and cords since 1976.
- ◆ Nearly 50 years of leadership in the beading and jewelry-making industry.
- ◆ Trusted globally for innovation, quality, and strong international brands.
- ◆ Offering premium products, many proudly manufactured in the USA.
- ◆ Unique, innovative designs—distinct from mass-produced imports.
- ◆ Pioneers in DIY jewelry education, providing expert tutorials and resources.
- ◆ In-depth knowledge of evolving jewelry trends and fashion cycles.

Beadalon®

Life is what you *make* it.

Manufacturing Wire in the USA Since 1976



Beadalon is the only company in the industry that manufactures its own flexible bead stringing wires, wire wrapping wire, and memory wire in-house in the USA.



SCAN TO WATCH A TOUR OF OUR FACTORY

Friendly, Knowledgeable Customer Service Representatives are on Staff to Serve You

BEADALON

440 Highlands Blvd.
Valley Twp., PA 19320-5808 • USA

Phone: 1-610-466-6000
Toll Free: 1-866-4BEADALON
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Web: www.beadalon.com
Email: sales@beadalon.com



 facebook.com/Beadalon

 youtube.com/beadalon

 instagram.com/Beadalon

 pinterest.com/beadalon

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String it once... Wear it a Lifetime

Beadalon miniature bead stringing cable combines the softness and flexibility of thread with the strength and durability of stainless steel. Jewelry made on Beadalon wire is designed to last a lifetime - it's the perfect first choice for stringing designs!

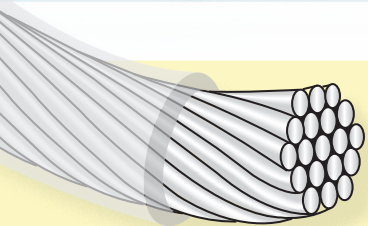
Beadalon Bead Stringing Wire is composed of tiny wires twisted together and nylon coated. The number of tiny wires, also known as strands, determines the flexibility of the wire. The larger the number of strands, the more flexible the wire will be. Therefore, 49 strand is more flexible than 19 strand, and 19 strand is more flexible than 7 strand. When choosing which type of wire to use, consider the amount of drape you want your design to have. 49 strand wire is very supple and will drape elegantly, giving your designs a thread-like appearance. 7 strand wire is not as flexible, but will hold its shape better. If you are new to bead stringing or unsure how much flexibility you require, we recommend starting with our middle grade, 19 strand wire.



49 Strand

FLEXIBILITY GOOD BETTER **BEST**

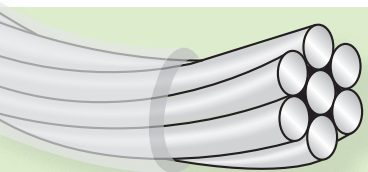
Our highest quality wire, Beadalon 49 Strand is the wire with the best flexibility. It is the preferred wire for professional designers who demand premium strength, softness, and flexibility.



19 Strand

FLEXIBILITY GOOD **BETTER** BEST

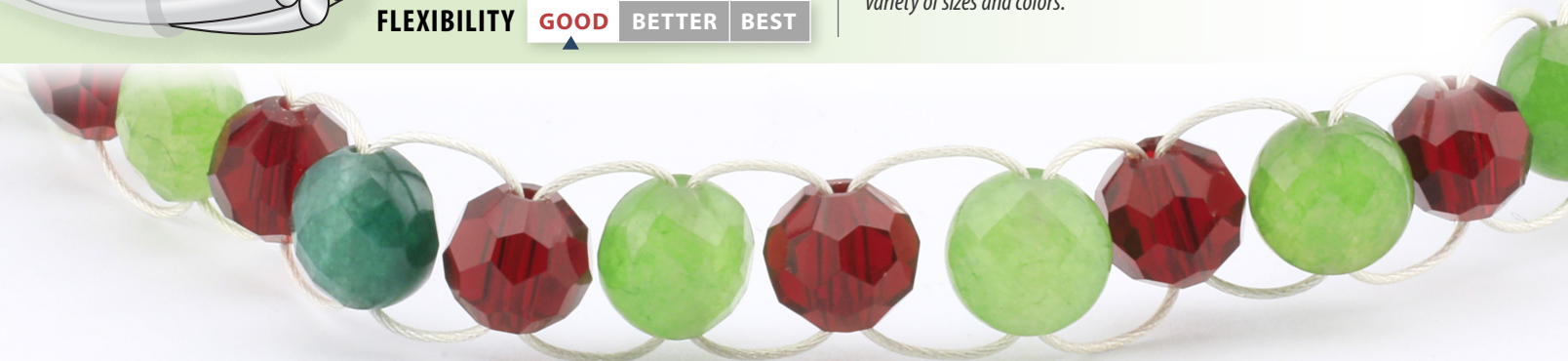
Beadalon 19 Strand exhibits better flexibility than Beadalon 7 Strand. Beadalon 19 Strand is the perfect combination of strength, flexibility, and price. Available in a wide variety of sizes and colors.



7 Strand

FLEXIBILITY **GOOD** BETTER BEST

Good for general beading projects, Beadalon 7 Strand is economically priced, stronger than Tiger Tail, and has an excellent variety of sizes and colors.









Benefits of Beadalon Wire








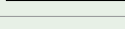

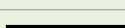

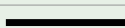
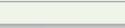
Beadalon Wire labels clearly indicate the proper size Crimp Beads and Crimp Tube sizes that will fit. Simply match the number on the Beadalon Crimp Beads/Tubes package to get a perfect fit!

Back labels for 19 & 49 Strand have charts indicating which Beadalon findings work with each diameter of wire.

-  **Supple & Kink Resistant** – The higher the number of strands, the softer and more threadlike, i.e. our 49 Strand is the softest wire.
-  **Abrasion Resistant** - The wire protects against sharp crystal, gemstone, glass, and metal beads.
-  **Knottable** - Ties easily like thread.
-  **100% Waterproof** - Stainless Steel withstands fresh and saltwater exposure.
-  **UV Resistant** - Will not deteriorate in sunlight.
-  **Versatile** - A wide range of diameters, flexibilities, and colors.



Wire Diameters & Uses

| Actual Size | Wire Diam. mm | 49 Strand | 19 Strand | 7 Strand | RECOMMENDED USES |
|---|-------------------|-----------|-----------|----------|---|
|  | .010 in (0.25 mm) | | ● | ● | .010" Seed beads, freshwater pearls, and smaller gemstones. For lightweight stringing and bead weaving. |
|  | .012 in (0.30 mm) | | ● | ● | .012"/.013" Crystal beads, seed beads, freshwater pearls. Popular with beads with small holes. |
|  | .013 in (0.33 mm) | ● | | | |
|  | .015 in (0.38 mm) | ● | ● | ● | .015"/.018" Medium to heavy gemstones, crystals, seed beads, glass and metal beads. Most versatile sizes for making necklaces, bracelets and anklets. |
|  | .018 in (0.46 mm) | ● | ● | ● | |
|  | .020 in (0.51 mm) | | | ● | .020"/.021" Large or heavy gemstone beads with unevenly drilled bead holes. For stringing medium-weight designs. |
|  | .021 in (0.53 mm) | ● | ● | ● | |
|  | .024 in (0.61 mm) | ● | ● | ● | .024"/.026" Large or heavy beads with large drill holes such as African trade beads, glass or gemstones. |
|  | .026 in (0.66 mm) | | | ● | |
|  | .030 in (0.76 mm) | ● | | | .030"/.036" Large glass beads, medium to large crystals, chunky metal and heavy stone beads. Ideal for stringing larger, heavier beads. |
|  | .036 in (0.91 mm) | ● | | | |

Choosing Beadalon Findings

| Wire Diameter mm | Crimp Bead No. | Crimp Tube No. | Scrimp® Finding | EZ-Crimp™ Finding | Wire Guardian™ |
|-------------------|----------------|----------------|-----------------|-------------------|----------------|
| .010 in (0.25 mm) | 0, 1 | 1 | Yes | Yes | 1, 2 |
| .012 in (0.30 mm) | 0, 1 | 1 | Yes | Yes | 1, 2 |
| .013 in (0.33 mm) | 0, 1 | 1, 2 | Yes | Yes | 1, 2 |
| .015 in (0.38 mm) | 1 | 2 | Yes | Yes | 1, 2 |
| .018 in (0.46 mm) | 1 | 2 | Yes | Yes | 1, 2 |
| .020 in (0.51 mm) | 1 | 2 | Yes | Yes | 1, 2 |
| .021 in (0.53 mm) | 1 | 2 | Yes | Yes | 1, 2 |
| .024 in (0.61 mm) | 2, 3 | 2, 3 | No | Yes | 2 |
| .026 in (0.66 mm) | 2, 3 | 3, 4 | No | No | 2 |
| .030 in (0.76 mm) | 3 | 4 | No | No | No |
| .036 in (0.91 mm) | 3 | 4 | No | No | No |

Design Tips for Using Beadalon Wires

- Use the largest diameter wire possible that will pass through the smallest bead hole in your design.
- Increase bead spacing. Spread contact with the wire over a greater area to reduce the effects of abrasion.
- Choose a wire with the proper breaking strength consistent with the weight and type of beads being used. The diameter of the wire is not always a good indicator of the strength.
- Choose the type of wire with the flexibility that will allow your design to look, feel, and drape the way you want.
- Use Wire Guardians to minimize the effects of abrasion at the clasp. (see photo at right).
- Use Scrimp and EZ-Crimp for maximum connection strength.
- Use Bead Bumpers in between crystals and glass beads to cushion and protect beads from contact and wear and to protect abrasion on the wire.



Standard Jewelry Lengths

| | |
|---------------------|-----------------------|
| • Bracelet | 16 cm-17 cm (6.5"-7") |
| • Anklet | 22 cm-25 cm (9"-10") |
| • Choker | 38 cm-40 cm (15"-16") |
| • Princess Necklace | 45 cm-50 cm (18"-20") |
| • Matinee Necklace | 58 cm-68 cm (23"-27") |
| • Opera Necklace | 71 cm+ (28"+) |

Attention Retailers

Did you know nearly all Beadalon products are sold in both Retail and Bulk packages?

Retail packages are designed to merchandise, or hang, on pegboard and slatwall displays, and include the products featured in our standard POG's. Retail packages have detailed consumer labeling and are sold in inner pack quantities that fit a 6 inch (15.24 cm) display peg. Simply open the inner pack, load the products on the peg, and there is no backstock. Bulk packages work well for the more traditional bead stores that prefer to sell loose items out of bins, or repack into smaller bags for resale. Regardless how your bead store or beading aisle may be set up, Beadalon has what you need.

Need help deciding which Beadalon products to sell in your store?

We can help! We have many profitable Plan-O-Gram (POG) solutions. Contact our Sales Department (1-866-4BEADALON or sales@beadalon.com) to help you create a custom POG featuring our top selling products designed to increase your sales and profits. You can purchase any of these product groupings as is, or modify them as you like.

Retail Packaging Advantages

- Strong Beadalon brand recognition and advertising campaigns to drive sales.
- Compatible products create additional sales opportunities for you and helps create a self-shop stringing department.
- UPC labeling improves your inventory control and merchandising.



ColourCraft



Tools



Beadalon Wires, Tools & Findings



49 STRAND BEAD STRINGING WIRE

FLEXIBILITY

GOOD

BETTER

BEST



Plated Colors



99.9% Silver Plated=SP



24k Gold Plated=GP

Metallic Colors



Silver Color=S



Gold Color=G

Satin Colors



Satin Silver=NS



Satin Gold=NG

Standard Colors



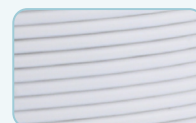
Bright=T



Black=B



Bronze Color=Z



White=W

 **Softest, Most Supple**

 **Maximum Drape**

 **Maximum Abrasion Resistance**

 **Maximum Flexibility**

 **Maximum Kink Resistance**

 **Superior Strength**

Our highest quality wire, Beadalon 49 Strand consists of 49 smaller wires stranded together and nylon-coated for the best flexibility. It is the preferred wire for professional designers who demand premium strength, softness, and flexibility.



49 Strand – Plated Colors

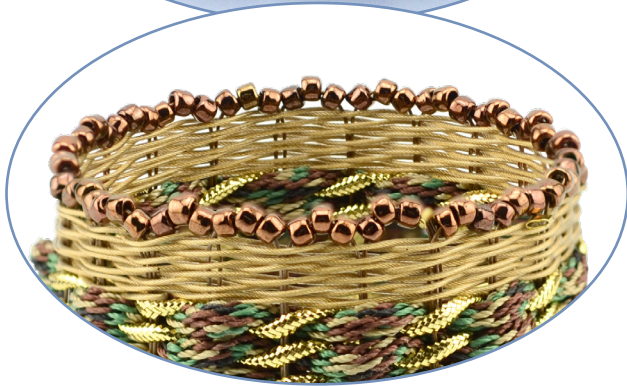
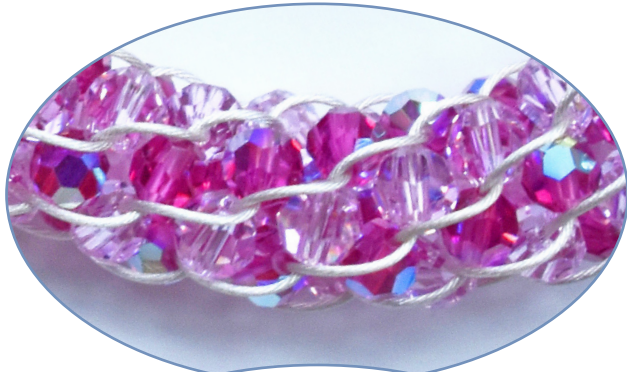
Create stunning designs with the luxurious sheen of precious metal. 49 Strand 99.9% Silver Plated and 24k Gold Plated wires combine the softness and flexibility of traditional 49 Strand with the strength of stainless steel. Plated in lustrous Silver and rich 24k Gold, this 49 Strand wire exquisitely showcases your finest findings and beads.

49 Strand – 99.9% Silver Plated

Clear nylon coating over silver plated stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 20 lb (9.1 kg) | #2 | #1 | JW10SP-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW11SP-LENGTH |
| — | .024 in (0.61 mm) | 40 lb (18.1 kg) | #2, #3 | #2, #3 | JW12SP-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 1 = 100 ft (31 m)



SCAN TO WATCH A VIDEO ON 49 STRAND TIPS & TRICKS

49 Strand – 24k Gold Plated

Clear nylon coating over 24k gold plated stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 20 lb (9.1 kg) | #2 | #1 | JW10GP-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW11GP-LENGTH |
| — | .024 in (0.61 mm) | 40 lb (18.1 kg) | #2, #3 | #2, #3 | JW12GP-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 1 = 100 ft (31 m)

99.9% SILVER PLATED



Use Beadalon 49 Strand Plated Stainless Steel wires on designs requiring maximum flexibility, strength, and wire visibility.

24K GOLD PLATED





Silver Color

Gold Color

Gold Color Resembles 18K gold



Satin Silver

Satin Gold



49 Strand – Metallic Colors

49 Strand drape at value pricing! Achieve a similar look to the popular Beadalon 49 Strand Silver Plated and 24k Gold Plated wire at a fraction of the cost. Plated with real precious silver, 49 Strand Silver Color will make any design look and feel beautiful. Great for wedding jewelry, or your next special design. Made in the USA by Beadalon. 🇺🇸

49 Strand – Silver Color

Clear nylon coating over silver plated, tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|--------------|
| — | .018 in (0.46 mm) | 16 lb (7.3 kg) | #2 | #1 | JW11S-LENGTH |
| — | .024 in (0.61 mm) | 24 lb (10.9 kg) | #2, #3 | #2, #3 | JW12S-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m)

49 Strand – Gold Color

Clear nylon coating over gold colored, tarnish resistant wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|--------------|
| — | .024 in (0.61 mm) | 26 lb (11.8 kg) | #2, #3 | #2, #3 | JW12G-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

Silver Color is a value-priced Silver Plated wire.

49 Strand – Satin Colors

Satin Colors give your designs a soft, warm glow of Silver and Gold. The special nylon coating on Satin Colors offers a soft, silky feel and a unique, matte coloring. Use this wire exposed as part of your jewelry, and with plated findings, for added elegance and beauty. Created through our special process, super flexible 49 Strand stainless steel wire is sheathed in a special nylon coating, giving it thread-like flexibility. Your crystal, gemstone, and glass beaded designs will look more elegant and feel as if they were strung on silk. Create designs with the lavish look of Silver and Gold at a fraction of the cost. Made in USA by Beadalon. 🇺🇸

49 Strand – Satin Silver

Silver colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 13 lb (5.9 kg) | #2 | #1 | JW10NS-LENGTH |
| — | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW11NS-LENGTH |
| — | .024 in (0.61 mm) | 26 lb (11.8 kg) | #2, #3 | #2, #3 | JW12NS-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

49 Strand – Satin Gold


Gold colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 13 lb (5.9 kg) | #2 | #1 | JW10NG-LENGTH |
| — | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW11NG-LENGTH |
| — | .024 in (0.61 mm) | 26 lb (11.8 kg) | #2, #3 | #2, #3 | JW12NG-LENGTH |

Spool Length Code: 10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)








The special nylon coating on Satin Colors offers a soft, silky feel and a unique, matte coloring.

49 Strand – Standard Colors

49 Strand combines the flexibility and softness of thread with the strength and durability of stainless steel wire. Specially designed for stringing ceramic, crystal, metal, and stone beads - as well as seed beads and freshwater pearls - Beadalon 49 Strand is the softest and most flexible of all Beadalon varieties. Designs fashioned from Beadalon 49 Strand drape very naturally without kinking. Beadalon 49 Strand is the finest choice wire for creating jewelry designs that look professional and remain secure. The smooth nylon coating provides good abrasion resistance, prevents kinking, and prolongs strand life. Beadalon 49 Strand is so soft and flexible, you can knot it. Made in USA by Beadalon. 

49 Strand – Bright

Clear nylon coating over bright stainless steel wire






| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .013 in (0.33 mm) | 13 lb (5.9 kg) | #1 | #0, #1 | JW18T-LENGTH |
|  | .015 in (0.38 mm) | 20 lb (9.1 kg) | #2 | #1 | JW10T-LENGTH |
|  | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW11T-LENGTH |
|  | .021 in (0.53 mm) | 26 lb (11.8 kg) | #2 | #1 | JW22T-LENGTH |
|  | .024 in (0.61 mm) | 40 lb (18.1 kg) | #2, #3 | #2, #3 | JW12T-LENGTH |
|  | .030 in (0.76 mm) | 29.5 (65 lb) | #4 | #3 | JW20T-LENGTH |
|  | .036 in (0.91 mm) | 90 lb (40.8 kg) | #4 | #3 | JW21T-LENGTH |

Spool Length Code:

10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

49 Strand – Black

Black nylon coating over stainless steel wire





| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .013 in (0.33 mm) | 13 lb (5.9 kg) | #1 | #0, #1 | JW18B-LENGTH |
|  | .015 in (0.38 mm) | 20 lb (9.1 kg) | #2 | #1 | JW10B-LENGTH |
|  | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW11B-LENGTH |
|  | .024 in (0.61 mm) | 40 lb (18.1 kg) | #2, #3 | #2, #3 | JW12B-LENGTH |
|  | .036 in (0.91 mm) | 90 lb (40.8 kg) | #4 | #3 | JW21B-LENGTH |

Spool Length Code:

10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

49 Strand – Bronze Color

Clear nylon coating over bronze colored stainless steel wire




| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .013 in (0.33 mm) | 13 lb (5.9 kg) | #1 | #0, #1 | JW18Z-LENGTH |
|  | .015 in (0.38 mm) | 20 lb (9.1 kg) | #2 | #1 | JW10Z-LENGTH |
|  | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW11Z-LENGTH |
|  | .024 in (0.61 mm) | 40 lb (18.1 kg) | #2, #3 | #2, #3 | JW12Z-LENGTH |

Spool Length Code:

10FT = 10 ft (3.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

49 Strand – White

White nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .015 in (0.38 mm) | 13 lb (5.9 kg) | #2 | #1 | JW10W-LENGTH |
|  | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW11W-LENGTH |
|  | .024 in (0.61 mm) | 26 lb (11.8 kg) | #2, #3 | #2, #3 | JW12W-LENGTH |

Spool Length Code:

0 = 30 ft (9.2 m) 8 = 1000 ft (305 m)



Beadalon is the ONLY company that manufactures seven diameters of 49 Strand wire.



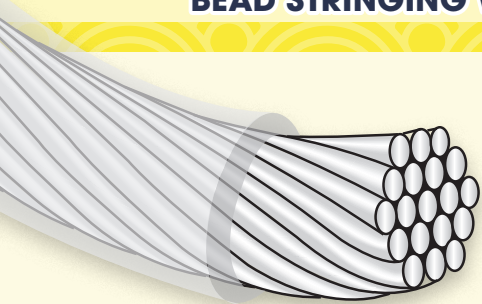
19 STRAND BEAD STRINGING WIRE

FLEXIBILITY

GOOD

BETTER

BEST



.925 Sterling



Sterling Silver=STG

Plated Colors



99.9% Silver Plated=SP



24k Gold Plated=GP

Metallic Colors



Silver Color=S



Gold Color=G

Satin Colors



Satin Silver=NS



Satin Gold=NG



Satin Copper=NCU

Standard Colors



Bright=T



Black=B



Bronze Color=Z



White=W

 Softer, More Supple

 Excellent Drape

 Excellent Abrasion Resistance

 Excellent Flexibility

 Excellent Kink Resistance

 Superior Strength



.925 Sterling Silver

19 Strand - Solid .925 Sterling Silver

Soft, flexible, and pure .925 Sterling Silver. This wire is for the purist beader who requires the high flexibility of 19 Strand, in precious solid Sterling Silver. A thin, smooth, crystal clear layer of nylon gently covers this wire to prolong strand life and prevent kinking. The beauty of this fine wire is unsurpassed by any other beading wire on the market. Due to the extreme softness, we recommend reserving this .925 Solid Sterling Silver wire for your finest quality, most precious designs. For extended-wear designs, we recommend using our stronger, and more abrasion resistant Silver Plated 19 Strand or our value-priced silver plated wire, Silver Color 19 Strand.

19 Strand - Solid .925 Solid Sterling Silver

Clear nylon coating over .925 sterling silver wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .024 in (0.61 mm) | 12 lb (5.4 kg) | #2, #3 | #2, #3 | JW17STG-10FT |

Beadalon 19 Strand Solid .925 Sterling Silver is recommended for use on the most precious designs requiring better flexibility and wire visibility.

19 Strand - Plated Colors

Combine the flexibility and strength of 19 Strand wire with the luster of precious metal. Supple 19 Strand stainless steel wire is plated with 99.9% Silver or 24k Gold precious metal, then coated with clear, soft nylon. Choose brilliant Silver Plated wire to coordinate with sterling and silver plated findings. Glimmering 24k Gold Plated wire complements gold and plated metal jewelry components for finer quality jewelry designs.

19 Strand – 99.9% Silver Plated

Clear nylon coating over silver plated stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 17 lb (7.7 kg) | #2 | #1 | JW14SP-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW15SP-LENGTH |
| — | .024 in (0.61 mm) | 48 lb (21.8 kg) | #2, #3 | #2, #3 | JW17SP-LENGTH |

Spool Length Code: 15FT = 15 ft (4.5 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

19 Strand – 24k Gold Plated

Clear nylon coating over 24k gold plated stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .015 in (0.38 mm) | 17 lb (7.7 kg) | #2 | #1 | JW14GP-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW15GP-LENGTH |
| — | .024 in (0.61 mm) | 48 lb (21.8 kg) | #2, #3 | #2, #3 | JW17GP-LENGTH |

Spool Length Code: 15FT = 15 ft (4.5 m) 1 = 100 ft (31 m)

99.9% SILVER PLATED



Beadalon 19 Strand Plated Stainless Steel wires are for use on designs requiring better flexibility, strength, and wire visibility.

24K GOLD PLATED



GET THE FACTS ON PRECIOUS METAL AND PLATED BEADING WIRES

Some brands advertise their beading wire to be .925 Sterling Silver, when in fact, it is silver plated. We offer 3 choices:

- SOLID .925 Sterling Silver wire
- Fine 99.9% Silver Plated Stainless Steel wire
- Fine Silver Plated Alloy wire, Silver Color

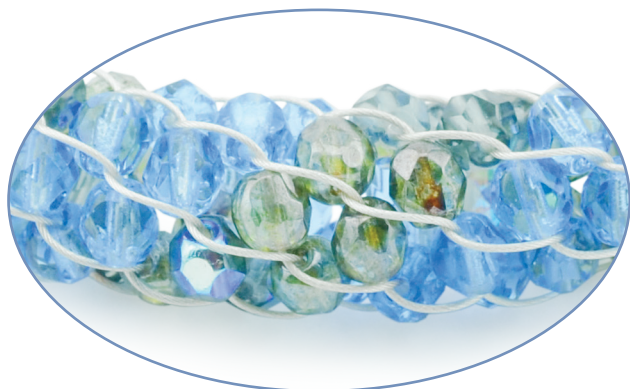
Silver Color is a VALUE-PRICED
SILVER PLATED wire.



Silver Color

Gold Color

Gold Color Resembles 18K gold



Satin Gold

Satin Silver

Satin Copper

19 Strand – Metallic Colors

Metallic Colors combine the rich look and brilliant shine of gold and silver with the dramatic flexibility and softness of 19 Strand. Silver Color is a value-priced Silver Plated wire. It is comprised of a blend of tarnish resistant metals which have slightly lower breaking strengths than other Beadalon 19 Strand stainless steel wires. Use the Metallic Color wires with silver and gold color findings to render the shimmer of fine jewelry. Made in USA by Beadalon. 🇺🇸

19 Strand – Silver Color

Clear nylon coating over silver plated, tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .012 in (0.30 mm) | 6 lb (2.7 kg) | #1 | #0, #1 | JW09S-LENGTH |
| — | .015 in (0.38 mm) | 14 lb (6.3 kg) | #2 | #1 | JW14S-LENGTH |
| — | .018 in (0.46 mm) | 16 lb (7.3 kg) | #2 | #1 | JW15S-LENGTH |
| — | .024 in (0.61 mm) | 16 lb (7.3 kg) | #2, #3 | #2, #3 | JW17S-LENGTH |

Spool Length Code: 15FT = 15 ft (4.5 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

19 Strand – Gold Color

Clear nylon coating over gold colored, tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .015 in (0.38 mm) | 14 lb (6.3 kg) | #2 | #1 | JW14G-LENGTH |
| — | .018 in (0.46 mm) | 14 lb (6.3 kg) | #2 | #1 | JW15G-LENGTH |
| — | .024 in (0.61 mm) | 14 lb (6.3 kg) | #2, #3 | #2, #3 | JW17G-LENGTH |

Spool Length Code: 15FT = 15 ft (4.5 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

19 Strand – Satin Colors

The special nylon coating on Satin Colors offers a soft, silky feel and a unique, matte coloring. Use this wire exposed as part of your jewelry, and with plated findings, for added elegance and beauty. Your crystal, gemstone, and glass beaded designs will look more elegant and feel as if they were strung on silk. Create designs with the lavish look of Silver, Gold, and Copper at a fraction of the cost. Made in USA by Beadalon.

19 Strand – Satin Gold

Gold colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|---------------|
| — | .012 in (0.30 mm) | 7 lb (3.2 kg) | #1 | #0, #1 | JW09NG-LENGTH |
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW14NG-LENGTH |
| — | .018 in (0.46 mm) | 17 lb (7.7 kg) | #2 | #1 | JW15NG-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

19 Strand – Satin Silver

Silver colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|---------------|
| — | .012 in (0.30 mm) | 7 lb (3.2 kg) | #1 | #0, #1 | JW09NS-LENGTH |
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW14NS-LENGTH |
| — | .018 in (0.46 mm) | 17 lb (7.7 kg) | #2 | #1 | JW15NS-LENGTH |
| — | .024 in (0.61 mm) | 26 lb (11.8 kg) | #2, #3 | #2, #3 | JW17NS-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)


19 Strand – Satin Copper

Copper colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|----------------|
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW14NCU-LENGTH |
| — | .018 in (0.46 mm) | 17 lb (7.7 kg) | #2 | #1 | JW15NCU-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m)

19 Strand – Standard Colors

Specifically developed for bead stringing, Beadalon 19 Strand is an ideal choice for creating treasures with seed beads, freshwater pearls, and ceramic, crystal & stone beads. Only slightly more expensive than Beadalon 7 Strand, but much more flexible, this wire contains 19 strands of strong stainless steel. Nylon-coated for increased kink and abrasion resistance, Beadalon 19 Strand is easy to work with, super strong, and renders secure jewelry that lasts. Beadalon 19 Strand is also available in smaller diameters for crafting finer, more delicate pieces. Extra-supple Beadalon 19 Strand is the perfect stringing material for designing superior-quality anklets, bracelets, necklaces, earrings, and more. Made in USA by Beadalon. 

19 Strand – Bright

Clear nylon coating over bright stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|--------------|
| — | .010 in (0.25 mm) | 7 lb (3.2 kg) | #1 | #0 | JW19T-LENGTH |
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW09T-LENGTH |
| — | .015 in (0.38 mm) | 17 lb (7.7 kg) | #2 | #1 | JW14T-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW15T-LENGTH |
| — | .021 in (0.53 mm) | 35 lb (15.9 kg) | #2 | #1 | JW16T-LENGTH |
| — | .024 in (0.61 mm) | 48 lb (21.8 kg) | #2, #3 | #2, #3 | JW17T-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 15FT = 15 ft (4.5 m) 1 = 100 ft (31 m)
8 = 1000 ft (305 m) 9 = 5000 ft (1525 m)

19 Strand – Black

Black nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|--------------|
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW09B-LENGTH |
| — | .015 in (0.38 mm) | 17 lb (7.7 kg) | #2 | #1 | JW14B-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW15B-LENGTH |
| — | .024 in (0.61 mm) | 48 lb (21.8 kg) | #2, #3 | #2, #3 | JW17B-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

19 Strand – Bronze Color

Clear nylon coating over bronze colored stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|-----------------|------------|------------|--------------|
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW09Z-LENGTH |
| — | .015 in (0.38 mm) | 17 lb (7.7 kg) | #2 | #1 | JW14Z-LENGTH |
| — | .018 in (0.46 mm) | 26 lb (11.8 kg) | #2 | #1 | JW15Z-LENGTH |

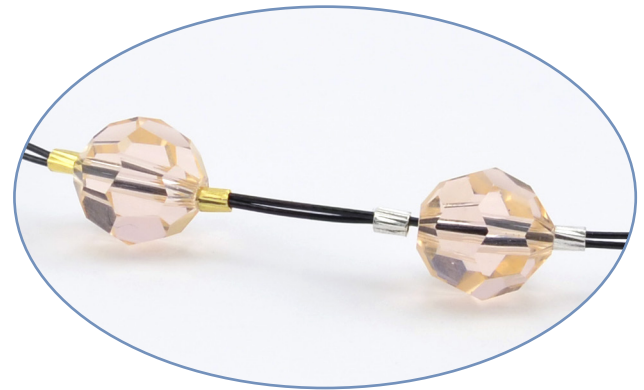
Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)


19 Strand – White

White nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW14W-LENGTH |
| — | .018 in (0.46 mm) | 17 lb (7.7 kg) | #2 | #1 | JW15W-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 8 = 1000 ft (305 m)



Beadalon is the only company that makes its own wire and flexible bead stringing wire in-house in the USA. 

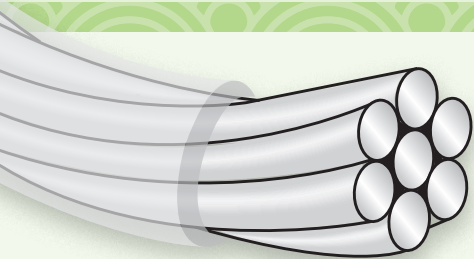
7 STRAND BEAD STRINGING WIRE

FLEXIBILITY

GOOD

BETTER

BEST



Beadalon 7 Strand is made up of 7 strands of wire incorporated within a protective, abrasion resistant nylon coating. Good for general beading projects, Beadalon 7 Strand is economically priced and stronger than Tiger Tail.

.925 Sterling



Sterling Silver=STG

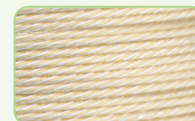
Metallic Colors



Silver Color=S



Gold Color=G



SilverGold=SG

Satin Colors



Satin Silver=NS

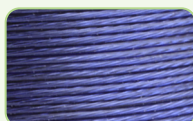


Satin Gold=NG



Satin Copper=NCU

Clear Colors



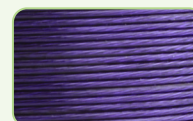
Blue=L



Green=GR



Pink=PK



Purple=PU



Red=RD

Standard Colors



Bright=T



Black=B



Bronze Color=Z



White=W



Softer than Tiger Tail

Good Drape

Good Abrasion Resistance

Good Flexibility

Good Kink Resistance

Excellent Strength



.925 Sterling Silver

7 Strand – Solid .925 Sterling Silver


Now you can retain the beauty of pure sterling silver throughout your entire design. Use this pure, solid .925 Sterling Silver beading wire with sterling components to make precious, classic jewelry. Seven strands of solid .925 Sterling Silver wire are stranded together, then covered with a smooth, clear nylon coating for increased abrasion and kink resistance. We recommend using this solid .925 Sterling Silver wire for your finer quality, more precious beaded jewelry. For added strength and abrasion resistance that extended-wear designs require, we suggest using our value-priced silver plated wire, Silver Color.

7 Strand – Solid .925 Sterling Silver

Clear nylon coating over .925 Sterling Silver wire





| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Part # |
|-------------|-------------------|---------------|------------|------------|--------------|
| — | .015 in (0.38 mm) | 7 lb (3.2 kg) | #2 | #1 | JW02STG-10FT |
| — | .018 in (0.46 mm) | 7 lb (3.2 kg) | #2 | #1 | JW03STG-10FT |

7-Strand - Metallic Colors

Metallic Colors reflect light and provide brilliant shine. These wires provide the appearance of precious metal, but without the cost. The 7 Strand construction holds its shape well and is good for general beaded designs. For increased flexibility and softness, we suggest using Beadalon 19 Strand Metallic Colors (p. 14). Made in USA by Beadalon. 

7 Strand – Silver Color






Clear nylon coating over silver plated, tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .012 in (0.30 mm) | 5.5 lb (2.5 kg) | #1 | #0, #1 | JW01S-LENGTH |
|  | .015 in (0.38 mm) | 10 lb (4.5 kg) | #2 | #1 | JW02S-LENGTH |
|  | .018 in (0.46 mm) | 12 lb (5.4 kg) | #2 | #1 | JW03S-LENGTH |
|  | .024 in (0.61 mm) | 12 lb (5.4 kg) | #2, #3 | #2, #3 | JW06S-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – Gold Color



Clear nylon coating over gold colored, tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|-----------------|------------|------------|--------------|
|  | .012 in (0.30 mm) | 5.5 lb (2.5 kg) | #1 | #0, #1 | JW01G-LENGTH |
|  | .015 in (0.38 mm) | 9 lb (4.1 kg) | #2 | #1 | JW02G-LENGTH |
|  | .018 in (0.46 mm) | 10 lb (4.5 kg) | #2 | #1 | JW03G-LENGTH |
|  | .020 in (0.51 mm) | 10 lb (4.5 kg) | #2 | #1 | JW04G-LENGTH |
|  | .024 in (0.61 mm) | 10 lb (4.5 kg) | #2, #3 | #2, #3 | JW06G-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – SilverGold™ EXCLUSIVE!

Clear nylon coating over alternating silver plated and gold colored tarnish resistant alloy wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|---|-------------------|---------------|------------|------------|---------------|
|  | .015 in (0.38 mm) | 9 lb (4.1 kg) | #2 | #1 | JW02SG-LENGTH |
|  | .018 in (0.46 mm) | 9 lb (4.1 kg) | #2 | #1 | JW03SG-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 8 = 1000 ft (305 m)

Silver Color is a **VALUE-PRICED SILVER PLATED** wire.

Silver Color

SilverGold

Gold Color



Gold Color Resembles 18K gold

Beadalon

Life is what you *make* it.

Three Metallic Colors to choose from!





Satin Silver

Satin Gold

Satin Copper



Blue

Green

Pink

Purple

Red

Part #
JW02-ASST

Get six colors together with the Beadalon 7 Strand Clear Colors assorted pack. Included is one 30-foot (9.2 m) spool of .015" (0.38 mm) Clear Color wire in Blue, Green, Pink, Purple, Red, and Standard Color Black.

7 Strand – Satin Colors **EXCLUSIVE!**

Satin Colors are wires nylon coated in soft, matte shades of Silver, Gold, and Copper. This value-priced colored bead stringing wire gives you the look of Silver, Gold, and Copper without the cost of plating or precious metal. The unique nylon color-coating provides your designs with added kink resistance, and works especially well for bracelets and other designs that require less drape. The wire beneath the coating is our dependable, 7 strand stainless steel that is stronger and more flexible than Tiger Tail. For better flexibility, kink resistance, and softness, consider using 19 Strand Satin Color (p. 14). Made in USA by Beadalon.

7 Strand – Satin Silver

Silver colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|---------------|
| — | .012 in (0.30 mm) | 7 lb (3.2 kg) | #1 | #0, #1 | JW01NS-LENGTH |
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW02NS-LENGTH |
| — | .018 in (0.46 mm) | 15 lb (6.8 kg) | #2 | #1 | JW03NS-LENGTH |

Spool Length Code: 20FT = 20 ft (6.1 m) 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – Satin Gold

Gold colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|---------------|
| — | .012 in (0.30 mm) | 7 lb (3.2 kg) | #1 | #0, #1 | JW01NG-LENGTH |
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW02NG-LENGTH |
| — | .018 in (0.46 mm) | 15 lb (6.8 kg) | #2 | #1 | JW03NG-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – Satin Copper

Copper colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|----------------|
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW02NCU-LENGTH |
| — | .018 in (0.46 mm) | 15 lb (6.8 kg) | #2 | #1 | JW03NCU-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – Clear Colors **EXCLUSIVE!**


Complement gemstone and glass bead colors with Beadalon 7 Clear Colors. This wire is nylon coated in translucent shades of Blue, Green, Pink, Purple, and Red. The nylon coating on Clear Colors allows light to pass through and reflect off the bright stainless steel wire for a spark of color that makes beaded designs come alive. Show a little or a lot of Clear Colors wire in your jewelry designs. Use this wire as a fun, out-of-the-ordinary design element. Sold individually and also available in six pack assortment. Made in USA by Beadalon.

7 Strand – Clear Colors

Translucent colored nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Color | Part # |
|-------------|-------------------|----------------|------------|------------|----------|-----------|
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Blue | JW02L-0 |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Green | JW02GR-0 |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Pink | JW02PK-0 |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Purple | JW02PU-0 |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Red | JW02RD-0 |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | Assorted | JW02-ASST |

7 Strand – Standard Colors

Softer than Tiger Tail and more supple for a smoother drape, Beadalon 7 Strand encases 7 strands of fine-diameter stainless steel wire within a kink-resistant nylon coating. It is abrasion resistant for longer lasting stringing results. Beadalon 7 Strand holds its shape, is easy to work with, very strong, and renders secure jewelry that lasts. Use Beadalon 7 Strand for most general beading and craft designs. Made in USA by Beadalon. 

7 Strand – Bright

Clear nylon coating over bright stainless steel wire.

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .010 in (0.25 mm) | 7 lb (3.2 kg) | #1 | #0 | JW00T-LENGTH |
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW01T-LENGTH |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | JW02T-LENGTH |
| — | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW03T-LENGTH |
| — | .020 in (0.51 mm) | 20 lb (9.1 kg) | #2 | #1 | JW04T-LENGTH |
| — | .024 in (0.61 mm) | 20 lb (9.1 kg) | #2, #3 | #2, #3 | JW06T-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 4 = 300 ft (91 m) 8 = 1000 ft (305 m)
9 = 5000 ft (1525 m)

7 Strand – Black

Black nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW01B-LENGTH |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | JW02B-LENGTH |
| — | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW03B-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 4 = 300 ft (91 m) 8 = 1000 ft (305 m)

7 Strand – Bronze Color

Clear nylon coating over bronze colored stainless steel wire.

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .012 in (0.30 mm) | 12 lb (5.4 kg) | #1 | #0, #1 | JW01Z-LENGTH |
| — | .015 in (0.38 mm) | 15 lb (6.8 kg) | #2 | #1 | JW02Z-LENGTH |
| — | .018 in (0.46 mm) | 20 lb (9.1 kg) | #2 | #1 | JW03Z-LENGTH |

Spool Length Code: 0 = 30 ft (9.2 m) 1 = 100 ft (31 m) 8 = 1000 ft (305 m)

7 Strand – White

White nylon coating over stainless steel wire

| Actual Size | Diameter | Break | Crimp Tube | Crimp Bead | Base Part # |
|-------------|-------------------|----------------|------------|------------|--------------|
| — | .015 in (0.38 mm) | 12 lb (5.4 kg) | #2 | #1 | JW02W-LENGTH |
| — | .018 in (0.46 mm) | 15 lb (6.8 kg) | #2 | #1 | JW03W-LENGTH |

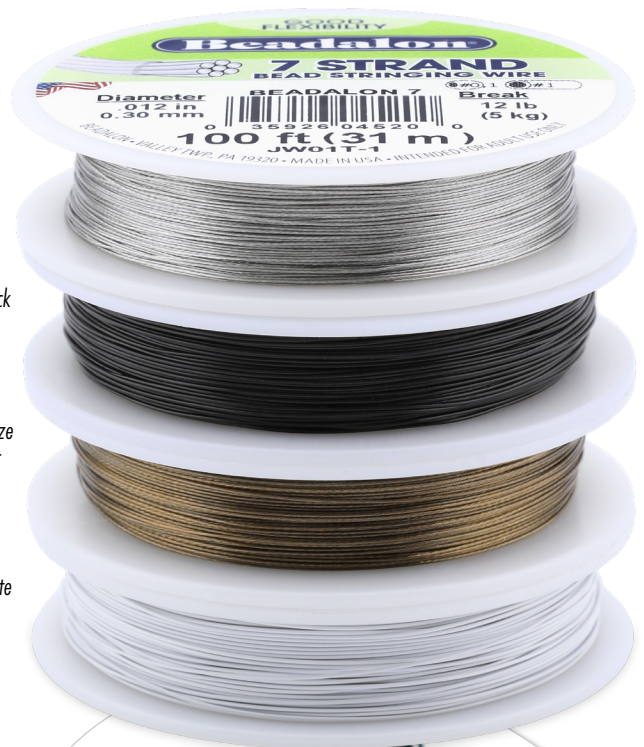
Spool Length Code: 0 = 30 ft (9.2 m) 8 = 1000 ft (305 m)

Bright

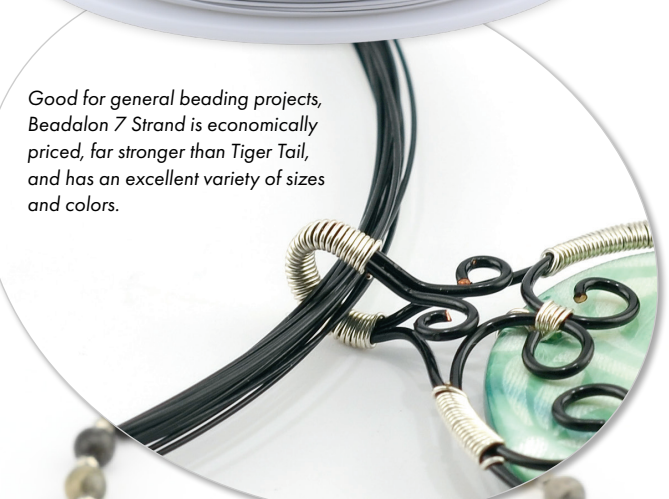
Black

Bronze Color

White



Good for general beading projects, Beadalon 7 Strand is economically priced, far stronger than Tiger Tail, and has an excellent variety of sizes and colors.



Made in USA by Beadalon



Memory Wire

ROUND

FLAT

Memory Wire is one of the easiest stringing materials to use. Because of its hard temper, it holds its shape. It is incredibly easy to finish-off as well - you can simply use a Round Nose Pliers or Memory Wire Finishing Pliers to turn the ends into a small loop, or choose from a variety of findings specifically designed to finish Memory Wire. Beadalon offers two types of memory wire:

Remembrance Memory Wire is stainless steel wire, made into coils, and sized for rings, bracelets, and necklaces. The diameters are given in ranges to account for the variations in the manufacturing process. Remembrance is the only stainless steel memory wire Made in the USA, by Beadalon, and is the highest quality available.

Plated Steel Memory Wire is a carbon steel wire that has been plated with silver, antique brass color, and gold color. It is made into coils, and sized for rings, bracelets, and necklaces. The diameters are given in ranges to account for the variations in the manufacturing process. This wire is ideal when you want the shimmer and shine of a plated wire.

| | | MADE IN USA | | | | |
|----------------------------|-----------------------|---|---|---|---|---|
| | |  |  |  |  |  |
| | SIZE | Stainless Steel | Silver Plated | Gold Color | Rose Gold Color | Antique Brass |
| ● R O U N D | Ring | ✓ | ✓ | ✓ | | |
| | Bracelet | ✓ | | | | |
| | Large Bracelet | ✓ | ✓ | ✓ | ✓ | ✓ |
| | X-Large Bracelet | ✓ | | | | |
| | Necklace | ✓ | ✓ | ✓ | ✓ | |
| | Extra Large Necklace | ✓ | ✓ | ✓ | ✓ | |
| | Oval Bracelet | | ✓ | ✓ | | ✓ |
| | Large Oval Bracelet | | ✓ | ✓ | | |
| | X-Heavy Duty | ✓ | ✓ | ✓ | ✓ | |
| | ■ F L A T | Ring | | ✓ | ✓ | |
| Large Bracelet | | | ✓ | ✓ | | |
| Necklace | | | ✓ | ✓ | | |

We proudly manufacture our own Stainless Steel Memory Wire in the USA. We also offer value-priced imported carbon steel memory wire.

To help you find the perfect match for your needs, use this comparison chart below.

| Stainless Steel Part # | Memory Wire Size | Carbon Steel Part # |
|------------------------|------------------------|---------------------|
| JMRT-1Z | Ring | 347B-010 |
| JMBT-1Z | Bracelet | 347B-041 |
| JMBT-1ZLG | Bracelet - Large | 347B-051 |
| JMBT-1ZXLG | Bracelet - Extra Large | 347B-061 |
| JMNT-1Z | Necklace | 347B-150 |
| JMNT-1ZLG | Necklace - Large | 347B-058 |

A. Ring - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 0.80 in (2 cm) | 99 | Silver | 0.50 | 347B-010 |
| .025 in (0.64 mm) | 0.80 in (2 cm) | 99 | Gold | 0.50 | 347A-010 |

B. Medium Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 2 in (5.1 cm) | 73 | Silver | 1 oz | 347B-041 |
| .025 in (0.64 mm) | 2 in (5.1 cm) | 73 | Gold | 1 oz | 347A-041 |

C. Large Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|-------------------------|-----------------|----------|
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 30 | Silver | 0.50 | 347B-050 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 30 | Gold | 0.50 | 347A-050 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 30 | Antique Brass | 0.50 | 347R-050 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 30 | Silver Plated Rose Gold | 0.50 | 347L-050 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 65 | Silver | 1 oz | 347B-051 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 65 | Gold | 1 oz | 347A-051 |

D. X-Large Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 2.5 in (6.3 cm) | 62 | Silver | 1 oz | 347B-061 |
| .025 in (0.64 mm) | 2.5 in (6.3 cm) | 62 | Gold | 1 oz | 347A-061 |

E. XX-Large Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 2.75 in (7.0 cm) | 56 | Silver | 1 oz | 347B-081 |
| .025 in (0.64 mm) | 2.75 in (7.0 cm) | 56 | Gold | 1 oz | 347A-081 |

F. Necklace - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|-------------------------|-----------------|----------|
| .025 in (0.64 mm) | 4 in (10.1 cm) | 18 | Silver | 0.50 | 347B-150 |
| .025 in (0.64 mm) | 4 in (10.1 cm) | 18 | Gold | 0.50 | 347A-150 |
| .025 in (0.64 mm) | 4 in (10.1 cm) | 18 | Silver Plated Rose Gold | 0.50 | 347L-150 |

G. Large Bracelet & End Cap Kit - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | End Caps | Part # |
|-------------------|-----------------------|------------------------|---------------|----------|----------|
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 12 | Silver | 8 pc | 347B-151 |
| .025 in (0.64 mm) | 2.25 in (5.7 cm) | 12 | Gold | 8 pc | 347A-151 |



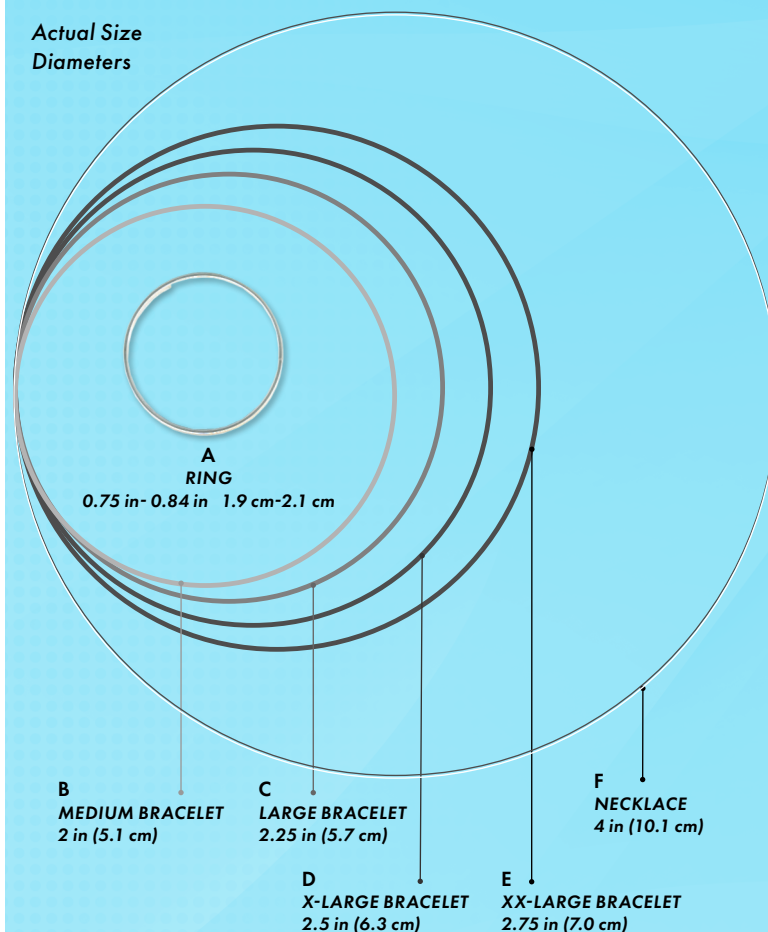
Silver Plated



Gold Color

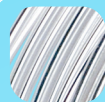
Antique Brass
ColorSilver Plated
Rose Gold Color

ROUND

Actual Size
Diameters

Kit includes End Caps!

**G**
LARGE BRACELET
MEMORY WIRE
AND END CAP KIT



Silver Plated



Gold Color

Antique Brass
ColorSilver Plated
Rose Gold Color

ROUND

**Extra Heavy
Duty Diameter!**

A
LARGE BRACELET - X-HEAVY DUTY
2.25 - 2.63 in (5.7 - 6.7 cm)

B
XL NECKLACE - X-HEAVY DUTY
4.50 - 5.13 in (11.4 - 13.0 cm)

D
OVAL BRACELET
2.1 x 2.5 in (5.3 x 6.3 cm)

E
OVAL LARGE BRACELET
2.3 x 3.0 in (5.8 x 7.6 cm)

A. Large Bracelet - Extra Heavy-Duty Diameter - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|------------------|-----------------------|------------------------|-----------------|-----------------|----------|
| .040 in (1.0 mm) | 2.25 in (5.7 cm) | 9 | Silver Plated | 0.50 | 347B-058 |
| .040 in (1.0 mm) | 2.25 in (5.7 cm) | 9 | Gold Color | 0.50 | 347A-058 |
| .040 in (1.0 mm) | 2.25 in (5.7 cm) | 9 | Rose Gold Color | 0.50 | 347L-058 |

B. X-Large Necklace - Extra Heavy-Duty Diameter - Carbon Steel

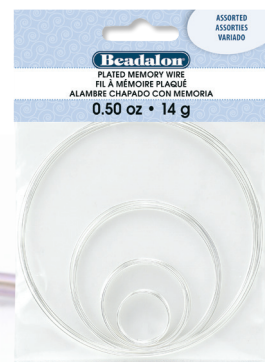
| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|------------------|-----------------------|------------------------|-----------------|-----------------|----------|
| .040 in (1.0 mm) | 4.75 in (12.1 cm) | 5 | Silver Plated | 0.50 | 347B-168 |
| .040 in (1.0 mm) | 4.75 in (12.1 cm) | 5 | Gold Color | 0.50 | 347A-168 |
| .040 in (1.0 mm) | 4.75 in (12.1 cm) | 5 | Rose Gold Color | 0.50 | 347L-168 |

C. Assorted Memory Wire Pack - Carbon Steel

Memory Wire, Round, Assorted Sizes, Ring 0.70 in-0.87 in, X Small Bracelet 1.20 in-1.55 in, Bracelet 1.75 in-2.20 in, Sm Necklace 3.35 in-3.60 in, Gold Color, 0.5 oz (14 g)

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 4 Assorted Sizes | 30/oz | Silver | 0.50 | 347B-199 |
| .025 in (0.64 mm) | 4 Assorted Sizes | 30/oz | Gold | 0.50 | 347A-199 |

The 4-size assortment is a great way to try a variety of assorted sizes in one convenient pack!



D. Oval Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 2.1 x 2.5 in (5.3 x 6.3 cm) | 23 | Silver | 0.35 | 347B-440 |
| .025 in (0.64 mm) | 2.1 x 2.5 in (5.3 x 6.3 cm) | 23 | Gold | 0.35 | 347A-440 |
| .025 in (0.64 mm) | 2.1 x 2.5 in (5.3 x 6.3 cm) | 23 | Antique Brass | 0.35 | 347R-440 |

E. Oval Large Bracelet - Carbon Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|-------------------|-----------------------------|------------------------|---------------|-----------------|----------|
| .025 in (0.64 mm) | 2.3 x 3.0 in (5.8 x 7.6 cm) | 20 | Silver | 0.35 | 347B-450 |
| .025 in (0.64 mm) | 2.3 x 3.0 in (5.8 x 7.6 cm) | 20 | Gold | 0.35 | 347A-450 |

A. Ring - Flat - Carbon Steel

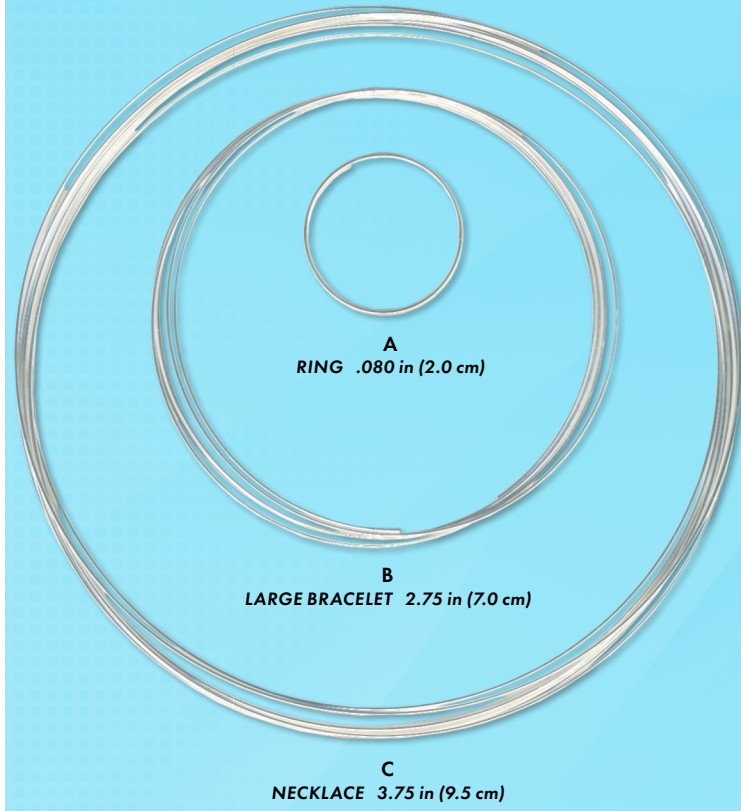
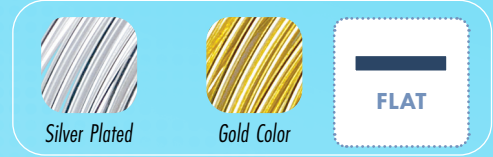
| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|--------------------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .020 x .050 in (0.50 x 1.2 mm) | .080 in (2.0 cm) | 33 | Gold | 0.35 | 347A-020 |
| .020 x .050 in (0.50 x 1.2 mm) | .080 in (2.0 cm) | 33 | Silver | 0.35 | 347B-020 |

B. Large Bracelet - Flat - Carbon Steel

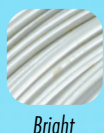
| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|--------------------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .020 x .050 in (0.50 x 1.2 mm) | 2.75 in (7.0 cm) | 12 | Gold | 0.35 | 347A-070 |
| .020 x .050 in (0.50 x 1.2 mm) | 2.75 in (7.0 cm) | 12 | Silver | 0.35 | 347B-070 |

C. Necklace - Flat - Carbon Steel

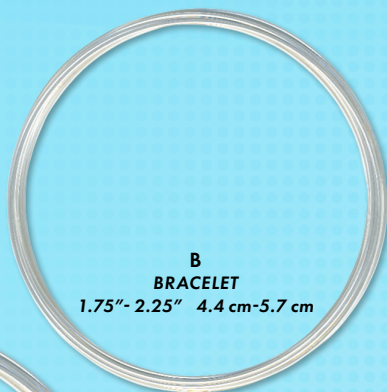
| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Plating/Color | Pack Size Ounce | Part # |
|--------------------------------|-----------------------|------------------------|---------------|-----------------|----------|
| .020 x .050 in (0.50 x 1.2 mm) | 3.75 in (9.5 cm) | 7 | Gold | 0.35 | 347A-170 |
| .020 x .050 in (0.50 x 1.2 mm) | 3.75 in (9.5 cm) | 7 | Silver | 0.35 | 347B-170 |



SCAN TO WATCH A VIDEO ON USING PLATED MEMORY WIRE



A
RING
0.75"- 0.84" 1.9 cm-2.1 cm



B
BRACELET
1.75"- 2.25" 4.4 cm-5.7 cm



C
LG. BRACELET
2.25"- 2.63" 5.7 cm-6.7 cm



D
HEAVY DUTY LG. BRACELET
2.25"- 2.63" 5.7 cm-6.7 cm



E
X-LG. BRACELET
2.63"- 3.13" 6.7 cm-7.9 cm



EXCLUSIVE! Stainless Steel Remembrance™ MEMORY WIRE

The Beadalon difference is, we MAKE it.
Remembrance is the ONLY Memory
Wire Still Proudly Made in USA!



A. Ring - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|-----------|
| .025 in (0.64 mm) | 0.80 in (2 cm) | 195 | Bright | 1 oz | JMRT-1Z |
| .025 in (0.64 mm) | 0.80 in (2 cm) | 195/oz | Bright | 7.5-8.5 oz | JMRT-BULK |

B. Bracelet - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|-----------|
| .025 in (0.64 mm) | 2 in (5.1 cm) | 75 | Bright | 1 oz | JMBT-1Z |
| .025 in (0.64 mm) | 2 in (5.1 cm) | 75/oz | Bright | 7.5-8.5 oz | JMBT-BULK |

C. Large Bracelet - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|-------------|
| .025 in (0.64 mm) | 2.5 in (6.3 cm) | 60 | Bright | 1 oz | JMBT-1ZLG |
| .025 in (0.64 mm) | 2.5 in (6.3 cm) | 60/oz | Bright | 7.5-8.5 oz | JMBT-BULKLG |

D. Large Bracelet - Heavy Duty - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|--------------|
| .036 in (0.91 mm) | 2.5 in (6.3 cm) | 33 | Bright | 1 oz | JMHBT-1ZLG |
| .036 in (0.91 mm) | 2.5 in (6.3 cm) | 33/oz | Bright | 7.5-8.5 oz | JMHBT-BULKLG |

E. Extra Large Bracelet - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|--------------|
| .025 in (0.64 mm) | 2.8 in (7.1 cm) | 52 | Bright | 1 oz | JMBT-1ZXLG |
| .025 in (0.64 mm) | 2.8 in (7.1 cm) | 52/oz | Bright | 7.5-8.5 oz | JMBT-BULKXLG |



F. Necklace - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|-----------|
| .025 in (0.64 mm) | 3.8 in (9.7 cm) | 36 | Bright | 1 oz | JMNT-1Z |
| .025 in (0.64 mm) | 3.8 in (9.7 cm) | 36/oz | Bright | 7.5-8.5 oz | JMNT-BULK |

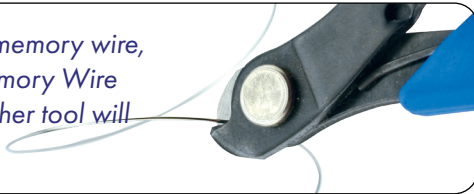
G. Large Necklace - Stainless Steel

| Wire Diameter | Approx. Coil Diameter | Approx. Coils Per Pack | Color | Pack Size Ounce | Part # |
|-------------------|-----------------------|------------------------|--------|-----------------|-------------|
| .025 in (0.64 mm) | 4.75 in (12.1 cm) | 33 | Bright | 1 oz | JMNT-1ZLG |
| .025 in (0.64 mm) | 4.75 in (12.1 cm) | 33/oz | Bright | 7.5-8.5 oz | JMNT-BULKLG |

Memory Wire Shears

Beadalon Memory Wire Shears come in three styles - designer, classic, and pocket sized. Specially designed for cutting hard wire, these shears feature hardened 90° jaws to slice effortlessly through spring-tempered wire. Shears leave a clean, safe-to-handle straight edge on Remembrance and Steel Memory Wire.

When cutting memory wire, use ONLY Memory Wire Shears. Any other tool will be damaged.



Pocket Memory Wire Shears

| Part # | Grip Color |
|----------|------------|
| JTMECUT3 | DARK BLUE |



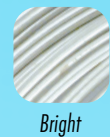
Memory Wire Shears

| Part # | Grip Color |
|----------|------------|
| JTMECUT2 | DARK BLUE |



Designer Memory Wire Shears

| Part # | Grip Color |
|----------|------------|
| JTMECUT1 | LIGHT BLUE |



BULK PACK

**F
NECKLACE**
3.63"- 4.00" 9.2 cm-10.2 cm



**G
LG. NECKLACE**
4.00"- 4.50" 10.2 cm-11.4 cm

FINISHING MEMORY WIRE



Glue it with BeadFix Adhesive (p. 56).



Loop with Round Nose Pliers (p. 86-100).

OR



Use a Memory Wire Scrimp End (p. 62)

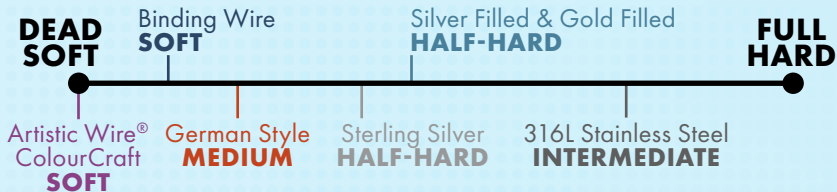


Use Memory Wire Finishing Pliers (p. 93)

WRAPPING WIRES

These Wires are the perfect temper for Component Making, Binding 1/2 Round Wire onto Square Wire, Square on Square Stone Setting with Wire, Bail Making, Ring Making, and more!

HARDNESS SCALE



| | MADE IN USA | MADE IN USA | GERMAN STYLE WIRE | | | | | | |
|-----------|--|-------------------------------|-----------------------------------|--------------------------------------|-----------------------|-----------------------|-----------------------|-----------------|-----------------------|
| | Binding Wire | T316L Stainless Steel | Silver Plated | Gold Color (tarnish resistant brass) | Copper | Hematite Color | Antique Brass Color | Rose Gold Color | Satin Gold Color |
| ROUND | Diameters .008, .010, .012, .016, .020, .025 | Gauges 16, 18, 20, 22, 24, 26 | Gauges 14, 16, 18, 20, 22, 24, 26 | Gauges 14, 16, 18, 20, 22, 24, 26 | Gauges 20, 22, 24, 26 | Gauges 20, 22, 24, 26 | Gauges 20, 22, 24, 26 | Gauge 20 | Gauges 18, 20, 22, 24 |
| 1/2 ROUND | | Gauges 18, 20, 21, 22 | Gauges 18, 20, 21, 22 | Gauges 20, 21, 22 | 21 Gauge Practice Kit | | Gauges 20, 21, 22 | Gauge 20 | |
| SQUARE | | Gauges 18, 20, 21, 22, 24 | Gauges 18, 20, 21, 22, 24 | Gauges 18, 20, 21, 22, 24 | 21 Gauge Practice Kit | | Gauges 20, 21, 22, 24 | Gauge 20 | |

Beadalon uses the Brown and Sharpe (AWG) wire gauge standard for sizing Brass, Copper, and Stainless Steel wires.



Binding Wire

Soft temper Stainless Steel Type 304 wire is perfect for holding parts together for soldering and plating. Use the smallest size (0.20mm/.008") for making twisted wire needles for stringing. This wire has a diamond die bright clean finish, and it will not contaminate pickling solutions. Made in USA by Beadalon.


| Actual Size | Diameter | Spool Weight | Approx. Length ft | Part # |
|-------------|-------------------|--------------|-------------------|--------|
| | .008 in (0.20 mm) | 8 oz (226 g) | 2,915 | JB0080 |
| | .010 in (0.25 mm) | 8 oz (226 g) | 1,965 | JB0100 |
| | .012 in (0.32 mm) | 8 oz (226 g) | 1,165 | JB0125 |
| | .016 in (0.41 mm) | 8 oz (226 g) | 725 | JB0160 |
| | .020 in (0.51 mm) | 8 oz (226 g) | 460 | JB0200 |
| | .025 in (0.63 mm) | 8 oz (226 g) | 297 | JB0250 |














Use Binding Wire underneath it all to wrap and tighten components.










EXCLUSIVE!**Round, 1/2 Round, & Square 316L Stainless Steel Wire**

Made of Type 316L Stainless Steel, this specially tempered wire has a unique feel compared to other half-hard materials such as Gold-filled or Sterling Silver, and is stronger. Available in classic Round, 1/2 Round, and Square shapes necessary for wire-wrapping. Ideal for all types of wire-wrapping, weight-bearing designs, and binding designs together. Stainless Steel is hard and will work harden faster than other wires, and resembles the finish of vintage platinum. Made in USA by Beadalon. 











Round Wire

| Actual Size | Gauge | Diameter | Length | Part # |
|---|-------|-------------------|------------------|------------|
|  | 16 | .050 in (1.3 mm) | 5.74 ft (1.75 m) | 1805-016 |
|  | 18 | .040 in (1.0 mm) | 11.4 ft (3.5 m) | 1805-018 |
|  | 20 | .032 in (0.81 mm) | 19.7 ft (6.0 m) | 1805-020 |
|  | 22 | .025 in (0.64 mm) | 32.8 ft (10.0 m) | 1805-022 |
|  | 24 | .020 in (0.51 mm) | 39.4 ft (12.0 m) | 1805-024 |
|  | 26 | .016 in (0.41 mm) | 65.6 ft (20.0 m) | 1805-026 |
|  | 18 | .040 in (1.0 mm) | 1/4 lb Spool | 1805-018-Q |
|  | 20 | .032 in (0.81 mm) | 1/4 lb Spool | 1805-020-Q |
|  | 22 | .025 in (0.64 mm) | 1/4 lb Spool | 1805-022-Q |
|  | 24 | .020 in (0.51 mm) | 1/4 lb Spool | 1805-024-Q |
|  | 26 | .016 in (0.41 mm) | 1/4 lb Spool | 1805-026-Q |

1/2 Round Wire

| Actual Size | Gauge | Diameter | Length | Part # |
|---|-------|---------------------------------|------------------|------------|
|  | 18 | .040 x .020 in (1.0 x 0.50 mm) | 17.2 ft (5.25 m) | 1805-118 |
|  | 20 | .032 x .016 in (0.81 x 0.40 mm) | 29.5 ft (9.0 m) | 1805-120 |
|  | 21 | .028 x .014 in (0.71 x 0.35 mm) | 39.3 ft (12.0 m) | 1805-121 |
|  | 22 | .025 x .012 in (0.64 x 0.32 mm) | 49.2 ft (15.0 m) | 1805-122 |
|  | 20 | .032x.016 in (0.81x0.40 mm) | 1/4 lb Spool | 1805-120-Q |
|  | 21 | .028 x .014 in (0.71 x 0.35 mm) | 1/4 lb Spool | 1805-121-Q |
|  | 22 | .025 x .012 in (0.64 x 0.32 mm) | 1/4 lb Spool | 1805-122-Q |

Square Wire

| Actual Size | Gauge | Diameter | Length | Part # |
|---|-------|-------------------|------------------|------------|
|  | 18 | .040 in (1.0 mm) | 5.74 ft (1.75 m) | 1805-218 |
|  | 20 | .032 in (0.81 mm) | 9.8 ft (3.0 m) | 1805-220 |
|  | 21 | .028 in (0.71 mm) | 14.8 ft (4.5 m) | 1805-221 |
|  | 22 | .025 in (0.64 mm) | 21.3 ft (6.5 m) | 1805-222 |
|  | 24 | .020 in (0.51 mm) | 32.8 ft (10.0 m) | 1805-224 |
|  | 18 | .040 in (1.0 mm) | 1/4 lb Spool | 1805-218-Q |
|  | 20 | .032 in (0.81 mm) | 1/4 lb Spool | 1805-220-Q |
|  | 21 | .028 in (0.71 mm) | 1/4 lb Spool | 1805-221-Q |
|  | 22 | .025 in (0.64 mm) | 1/4 lb Spool | 1805-222-Q |
|  | 24 | .020 in (0.51 mm) | 1/4 lb Spool | 1805-224-Q |

26 Gauge T316L Round Wire & Raw Black Diamonds



Stainless Steel

Available Shapes

Round 

1/2 Round 

Square 



20 GAUGE CALIBRE
26 HARD 316L 316030
316L STAINLESS STEEL WRAPPING WIRE
316L FIL D'ACIER INOXYDABLE POUR L'ENROUILLAGE
316L ALAMBRE DE ACERO INOXIDABLE PARA ENROLLAR

6 m • 19.7 ft

*Ideal For Wire Wrapping!
Idéal Pour L'enroulage!
Ideal Para Enrollar!*

WIRE SHAPES - SUGGESTED USES**Round**

Used for open and closed loop wire wrapping, twisting, coiling, wire forming, and flattening.

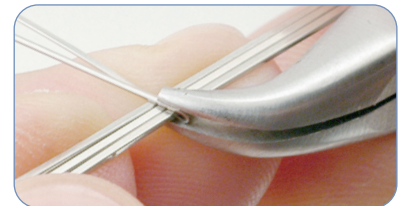
1/2 Round

Primarily used for banding around square wire. It can also be used for covering round wire, either with the curved or flat side out.

Square

Typically used as the base of wire wrapped designs to hold stones that are banded together with 1/2 Round wire. Banding can also be done with Square wire

1/2 Round and Square Wires are the cornerstone of component and stone setting.



T316L Stainless Steel resembles the look of vintage platinum.

**GERMAN STYLE WIRE VS. 316L STAINLESS STEEL**

316L Stainless Steel should be used for its color and where structural strength is necessary. 316L Stainless Steel is much harder than German Style wire - even the smallest gauges of wire are extremely strong and make it possible for an experienced wire wrapper to achieve different structural ideas. The look and durability of 316L Stainless Steel is a big draw for experienced wire artists.

Available Colors

Round



Silver Plated

Copper

Hematite Color

Antique Brass Color

Rose Gold Color

Gold Color

Satin Gold Color




Use Wire Banding Pliers (p. 92) to create the perfect size double right angle bend on 1/2 Round or Square Wires every time!



Our full line of 1/4 and 1 lb spools of German Style Wire provide a great value!



German Style Wire - Round

German Style Wire is excellent quality shaping wire, available in several gauges and shapes, and has the perfect medium temper and finish for most jewelry wire wrapping uses. All German Style Wires are tarnish-resistant coated copper, with the exception of gold color, which is tarnish-resistant brass.

Round

Round, Tarnish-Resistant Coated Copper Wire

| Actual Size | Gauge | Diameter | Plating/Color | Length | Part # |
|-------------|-------|-------------------|---------------------|------------------|--------------|
| █ | 14 | .064 in (1.6 mm) | Silver Plated | 4.3 ft (1.3 m) | 180B-014 |
| █ | 16 | .050 in (1.3 mm) | Silver Plated | 7.2 ft (2.2 m) | 180B-016 |
| █ | 18 | .040 in (1.0 mm) | Silver Plated | 13.1 ft (4.0 m) | 180B-018 |
| █ | 20 | .032 in (0.81 mm) | Silver Plated | 19.7 ft (6.0 m) | 180B-020 |
| █ | 22 | .025 in (0.64 mm) | Silver Plated | 32.8 ft (10.0 m) | 180B-022 |
| █ | 24 | .020 in (0.51 mm) | Silver Plated | 39.4 ft (12.0 m) | 180B-024 |
| █ | 26 | .016 in (0.41 mm) | Silver Plated | 65.6 ft (20.0 m) | 180B-026 |
| █ | 18 | .040 in (1.0 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-018-Q |
| █ | 20 | .032 in (0.81 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-020-Q |
| █ | 22 | .025 in (0.64 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-022-Q |
| █ | 24 | .020 in (0.51 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-024-Q |
| █ | 26 | .016 in (0.41 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-026-Q |
| █ | 20 | .032 in (0.81 mm) | Silver Plated | 1 lb (0.45 kg) | 180B-020-1LB |
| █ | 22 | .025 in (0.64 mm) | Silver Plated | 1 lb (0.45 kg) | 180B-022-1LB |
| █ | 20 | .032 in (0.81 mm) | Copper | 19.7 ft (6.0 m) | 180CU-020 |
| █ | 22 | .025 in (0.64 mm) | Copper | 32.8 ft (10.0 m) | 180CU-022 |
| █ | 24 | .020 in (0.51 mm) | Copper | 39.4 ft (12.0 m) | 180CU-024 |
| █ | 26 | .016 in (0.41 mm) | Copper | 65.6 ft (20.0 m) | 180CU-026 |
| █ | 20 | .032 in (0.81 mm) | Hematite Color | 19.7 ft (6.0 m) | 180C-020 |
| █ | 22 | .025 in (0.64 mm) | Hematite Color | 32.8 ft (10.0 m) | 180C-022 |
| █ | 24 | .020 in (0.51 mm) | Hematite Color | 39.4 ft (12.0 m) | 180C-024 |
| █ | 26 | .016 in (0.41 mm) | Hematite Color | 65.6 ft (20.0 m) | 180C-026 |
| █ | 20 | .032 in (0.81 mm) | Antique Brass Color | 19.7 ft (6.0 m) | 180R-020 |
| █ | 22 | .025 in (0.64 mm) | Antique Brass Color | 32.8 ft (10.0 m) | 180R-022 |
| █ | 24 | .020 in (0.51 mm) | Antique Brass Color | 39.4 ft (12.0 m) | 180R-024 |
| █ | 26 | .016 in (0.41 mm) | Antique Brass Color | 65.6 ft (20.0 m) | 180R-026 |
| █ | 20 | .032 in (0.81 mm) | Rose Gold Color | 19.7 ft (6.0 m) | 180L-020 |
| █ | 18 | .040 in (1.0 mm) | Satin Gold Color | 9.8 ft (3.0 m) | 180AS-018 |
| █ | 20 | .032 in (0.81 mm) | Satin Gold Color | 13.1 ft (4.0 m) | 180AS-020 |
| █ | 22 | .025 in (0.64 mm) | Satin Gold Color | 19.7 ft (6.0 m) | 180AS-022 |
| █ | 24 | .020 in (0.51 mm) | Satin Gold Color | 26.2 ft (8.0 m) | 180AS-024 |

Round, Tarnish-Resistant Coated Brass Wire







| | | | | | |
|---|----|-------------------|------------|------------------|--------------|
| █ | 14 | .064 in (1.6 mm) | Gold Color | 4.3 ft (1.3 m) | 180A-014 |
| █ | 16 | .050 in (1.3 mm) | Gold Color | 7.2 ft (2.2 m) | 180A-016 |
| █ | 18 | .040 in (1.0 mm) | Gold Color | 13.1 ft (4.0 m) | 180A-018 |
| █ | 20 | .032 in (0.81 mm) | Gold Color | 19.7 ft (6.0 m) | 180A-020 |
| █ | 22 | .025 in (0.64 mm) | Gold Color | 32.8 ft (10.0 m) | 180A-022 |
| █ | 24 | .020 in (0.51 mm) | Gold Color | 39.4 ft (12.0 m) | 180A-024 |
| █ | 26 | .016 in (0.41 mm) | Gold Color | 65.6 ft (20.0 m) | 180A-026 |
| █ | 18 | .040 in (1.0 mm) | Gold Color | 1/4 lb (0.11 kg) | 180A-018-Q |
| █ | 20 | .032 in (0.81 mm) | Gold Color | 1/4 lb (0.11 kg) | 180A-020-Q |
| █ | 22 | .025 in (0.64 mm) | Gold Color | 1/4 lb (0.11 kg) | 180A-022-Q |
| █ | 24 | .020 in (0.51 mm) | Gold Color | 1/4 lb (0.11 kg) | 180A-024-Q |
| █ | 26 | .016 in (0.41 mm) | Gold Color | 1/4 lb (0.11 kg) | 180A-026-Q |
| █ | 20 | .032 in (0.81 mm) | Gold Color | 1 lb (0.45 kg) | 180A-020-1LB |
| █ | 22 | .025 in (0.64 mm) | Gold Color | 1 lb (0.45 kg) | 180A-022-1LB |

Once perfected, wire wrapping techniques can be used to encase anything from cabochons to faceted gemstones!

1/2 Round & Square German Style Wire

1/2 Round

1/2 Round, Tarnish-Resistant Coated Copper Wire














| Actual Size | Gauge | Diameter | Plating/Color | Length | Part # |
|--|-------|---------------------------------|---------------------|------------------|------------|
|  | 18 | .040 x .020 in (1.0 x 0.50 mm) | Silver Plated | 6.5 ft (2.0 m) | 180B-118 |
|  | 20 | .032 x .016 in (0.81x 0.40 mm) | Silver Plated | 9.8 ft (3.0 m) | 180B-120 |
|  | 21 | .028 x .014 in (0.71 x 0.35 mm) | Silver Plated | 13.1 ft (4.0 m) | 180B-121 |
|  | 22 | .025 x .012 in (0.64 x 0.32 mm) | Silver Plated | 16.4 ft (5.0 m) | 180B-122 |
|  | 20 | .032 x .016 in (0.81x 0.40 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-120-Q |
|  | 22 | .025 x .012 in (0.64 x 0.32 mm) | Antique Brass Color | 16.4 ft (5.0 m) | 180R-122 |
|  | 20 | .032 x .016 in (0.81x 0.40 mm) | Rose Gold Color | 9.8 ft (3.0 m) | 180L-120 |

1/2 Round, Tarnish-Resistant Coated Brass Wire



| | | | | | |
|--|----|---------------------------------|------------|------------------|------------|
|  | 20 | .032 x .016 in (0.81x 0.40 mm) | Gold Color | 9.8 ft (3.0 m) | 180N-120 |
|  | 22 | .025 x .012 in (0.64 x 0.32 mm) | Gold Color | 16.4 ft (5.0 m) | 180N-122 |
|  | 20 | .032 x .016 in (0.81x 0.40 mm) | Gold Color | 1/4 lb (0.11 kg) | 180N-120-Q |

Square

Square, Tarnish-Resistant Coated Copper Wire



| Actual Size | Gauge | Diameter | Plating/Color | Length | Part # |
|--|-------|-------------------|---------------------|------------------|------------|
|  | 18 | .040 in (1.0 mm) | Silver Plated | 4.1 ft (1.25 m) | 180B-218 |
|  | 20 | .032 in (0.81 mm) | Silver Plated | 6.5 ft (2.0 m) | 180B-220 |
|  | 21 | .028 in (0.71 mm) | Silver Plated | 8.2 ft (2.5 m) | 180B-221 |
|  | 22 | .025 in (0.64 mm) | Silver Plated | 11.5 ft (3.5 m) | 180B-222 |
|  | 24 | .020 in (0.51 mm) | Silver Plated | 13.1 ft (4.0 m) | 180B-224 |
|  | 18 | .040 in (1.0 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-218-Q |
|  | 20 | .032 in (0.81 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-220-Q |
|  | 21 | .028 in (0.71 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-221-Q |
|  | 22 | .025 in (0.64 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-222-Q |
|  | 24 | .020 in (0.51 mm) | Silver Plated | 1/4 lb (0.11 kg) | 180B-224-Q |
|  | 20 | .032 in (0.81 mm) | Antique Brass Color | 6.5 ft (2.0 m) | 180R-220 |
|  | 22 | .025 in (0.64 mm) | Antique Brass Color | 11.5 ft (3.5 m) | 180R-222 |
|  | 20 | .032 in (0.81 mm) | Rose Gold Color | 6.5 ft (2.0 m) | 180L-220 |

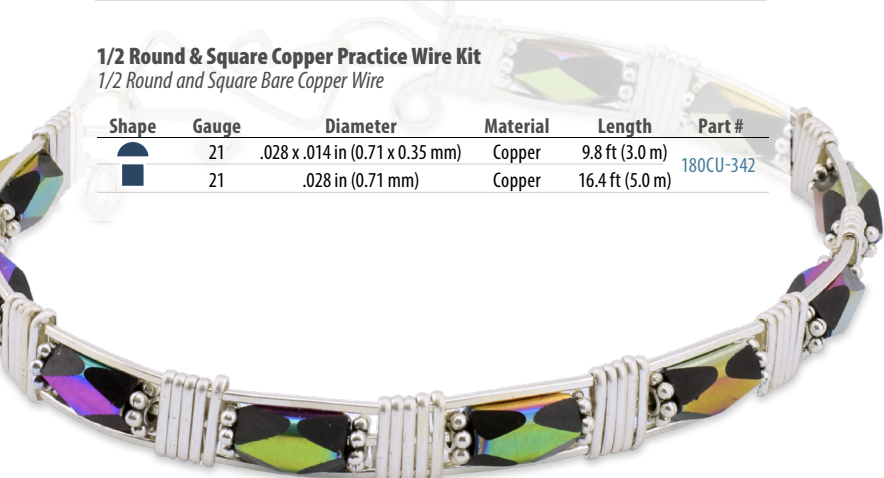
Square, Tarnish-Resistant Coated Brass Wire

| | | | | | |
|--|----|-------------------|------------|------------------|------------|
|  | 20 | .032 in (0.81 mm) | Gold Color | 6.5 ft (2.0 m) | 180N-220 |
|  | 22 | .025 in (0.64 mm) | Gold Color | 11.5 ft (3.5 m) | 180N-222 |
|  | 20 | .032 in (0.81 mm) | Gold Color | 1/4 lb (0.11 kg) | 180N-220-Q |

1/2 Round & Square Copper Practice Wire Kit

1/2 Round and Square Bare Copper Wire

| Shape | Gauge | Diameter | Material | Length | Part # |
|--|-------|---------------------------------|----------|-----------------|-----------|
|  | 21 | .028 x .014 in (0.71 x 0.35 mm) | Copper | 9.8 ft (3.0 m) | 180CU-342 |
|  | 21 | .028 in (0.71 mm) | Copper | 16.4 ft (5.0 m) | |



Available Colors



Silver Plated



Antique Brass Color



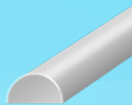
Rose Gold Color



Gold Color



1/2 Round



Silver Plated



Antique Brass Color



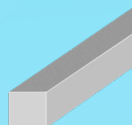
Rose Gold Color



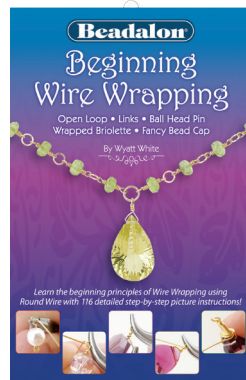
Gold Color



Square



EXCLUSIVE!



How to Use:

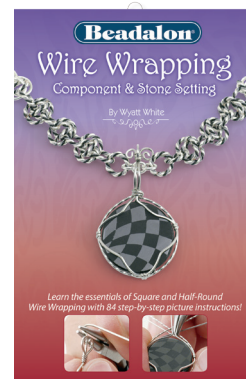
 Round Wire

The lessons in this booklet illustrate the principle wire wrapping techniques and how they are used to make loops, links, wrapped beads, and more using round wire.

Part #

JBKWIRE01

EXCLUSIVE!



How to Use:

 1/2 Round Wire

 Square Wire

The lessons in this booklet will help you develop the vital skills needed to wire-wrap practically any type of object or stone using Square and 1/2 Round Wire!

Part #

JBKWIRE02



ColourCraft®

ColourCraft Wire

Beadalon ColourCraft Wire is a dead-soft copper wire to use for wire wrapping and general crafts. Available in the most popular variety of gauges, colors, spools, and coils, this economically priced craft wire is great for many DIY projects.

ColourCraft - Spools

| Gauge | Size inch | Size mm | Color | Retail Spool Length | Part Number |
|-------|-----------|---------|---------------|---------------------|-------------|
| 16 | .050 | 1.30 | Silver Plated | 8 yd (7.3 m) | 185B-016 |
| 18 | .040 | 1.00 | Silver Plated | 10 yd (9.1 m) | 185B-018 |
| 20 | .032 | 0.81 | Silver Plated | 15 yd (13.8 m) | 185B-020 |
| 22 | .025 | 0.64 | Silver Plated | 20 yd (18.3 m) | 185B-022 |
| 24 | .020 | 0.51 | Silver Plated | 30 yd (27.4 m) | 185B-024 |
| 26 | .016 | 0.41 | Silver Plated | 34 yd (31 m) | 185B-026 |
| 28 | .013 | 0.33 | Silver Plated | 40 yd (36.5 m) | 185B-028 |

| | | | | | |
|----|------|------|-------------|----------------|----------|
| 16 | .050 | 1.30 | Brass Light | 8 yd (7.3 m) | 185R-016 |
| 18 | .040 | 1.00 | Brass Light | 10 yd (9.1 m) | 185R-018 |
| 20 | .032 | 0.81 | Brass Light | 15 yd (13.8 m) | 185R-020 |
| 22 | .025 | 0.64 | Brass Light | 20 yd (18.3 m) | 185R-022 |
| 24 | .020 | 0.51 | Brass Light | 30 yd (27.4 m) | 185R-024 |
| 26 | .016 | 0.41 | Brass Light | 34 yd (31 m) | 185R-026 |
| 28 | .013 | 0.33 | Brass Light | 40 yd (36.5 m) | 185R-028 |

| | | | | | |
|----|------|------|--------------|----------------|-----------|
| 16 | .050 | 1.30 | Copper Color | 8 yd (7.3 m) | 185CU-016 |
| 18 | .040 | 1.00 | Copper Color | 10 yd (9.1 m) | 185CU-018 |
| 20 | .032 | 0.81 | Copper Color | 15 yd (13.8 m) | 185CU-020 |
| 22 | .025 | 0.64 | Copper Color | 20 yd (18.3 m) | 185CU-022 |
| 24 | .020 | 0.51 | Copper Color | 30 yd (27.4 m) | 185CU-024 |
| 26 | .016 | 0.41 | Copper Color | 34 yd (31 m) | 185CU-026 |
| 28 | .013 | 0.33 | Copper Color | 40 yd (36.5 m) | 185CU-028 |

| | | | | | |
|----|------|------|-------------------------------|----------------|-----------|
| 16 | .050 | 1.30 | Rose Gold Color Silver Plated | 8 yd (7.3 m) | 185RG-016 |
| 18 | .040 | 1.00 | Rose Gold Color Silver Plated | 10 yd (9.1 m) | 185RG-018 |
| 20 | .032 | 0.81 | Rose Gold Color Silver Plated | 15 yd (13.8 m) | 185RG-020 |
| 22 | .025 | 0.64 | Rose Gold Color Silver Plated | 20 yd (18.3 m) | 185RG-022 |
| 24 | .020 | 0.51 | Rose Gold Color Silver Plated | 30 yd (27.4 m) | 185RG-024 |
| 26 | .016 | 0.41 | Rose Gold Color Silver Plated | 34 yd (31 m) | 185RG-026 |
| 28 | .013 | 0.33 | Rose Gold Color Silver Plated | 40 yd (36.5 m) | 185RG-028 |

| | | | | | |
|----|------|------|----------------------|----------------|-----------|
| 16 | .050 | 1.30 | Vintage Bronze Color | 8 yd (7.3 m) | 185VB-016 |
| 18 | .040 | 1.00 | Vintage Bronze Color | 10 yd (9.1 m) | 185VB-018 |
| 20 | .032 | 0.81 | Vintage Bronze Color | 15 yd (13.8 m) | 185VB-020 |
| 22 | .025 | 0.64 | Vintage Bronze Color | 20 yd (18.3 m) | 185VB-022 |
| 24 | .020 | 0.51 | Vintage Bronze Color | 30 yd (27.4 m) | 185VB-024 |
| 26 | .016 | 0.41 | Vintage Bronze Color | 34 yd (31 m) | 185VB-026 |
| 28 | .013 | 0.33 | Vintage Bronze Color | 40 yd (36.5 m) | 185VB-028 |

| | | | | | |
|----|------|------|------------|----------------|----------|
| 16 | .050 | 1.30 | Gold Color | 8 yd (7.3 m) | 185A-016 |
| 18 | .040 | 1.00 | Gold Color | 10 yd (9.1 m) | 185A-018 |
| 20 | .032 | 0.81 | Gold Color | 15 yd (13.8 m) | 185A-020 |
| 22 | .025 | 0.64 | Gold Color | 20 yd (18.3 m) | 185A-022 |
| 24 | .020 | 0.51 | Gold Color | 30 yd (27.4 m) | 185A-024 |
| 26 | .016 | 0.41 | Gold Color | 34 yd (31 m) | 185A-026 |
| 28 | .013 | 0.33 | Gold Color | 40 yd (36.5 m) | 185A-028 |

| | | | | | |
|----|------|------|--------------|----------------|-----------|
| 16 | .050 | 1.30 | Silver Color | 8 yd (7.3 m) | 185SC-016 |
| 18 | .040 | 1.00 | Silver Color | 10 yd (9.1 m) | 185SC-018 |
| 20 | .032 | 0.81 | Silver Color | 15 yd (13.8 m) | 185SC-020 |
| 22 | .025 | 0.64 | Silver Color | 20 yd (18.3 m) | 185SC-022 |
| 24 | .020 | 0.51 | Silver Color | 30 yd (27.4 m) | 185SC-024 |
| 26 | .016 | 0.41 | Silver Color | 34 yd (31 m) | 185SC-026 |
| 28 | .013 | 0.33 | Silver Color | 40 yd (36.5 m) | 185SC-028 |

| | | | | | |
|----|------|------|-------|----------------|-----------|
| 16 | .050 | 1.30 | Black | 8 yd (7.3 m) | 185BK-016 |
| 18 | .040 | 1.00 | Black | 10 yd (9.1 m) | 185BK-018 |
| 20 | .032 | 0.81 | Black | 15 yd (13.8 m) | 185BK-020 |
| 22 | .025 | 0.64 | Black | 20 yd (18.3 m) | 185BK-022 |
| 24 | .020 | 0.51 | Black | 30 yd (27.4 m) | 185BK-024 |
| 26 | .016 | 0.41 | Black | 34 yd (31 m) | 185BK-026 |
| 28 | .013 | 0.33 | Black | 40 yd (36.5 m) | 185BK-028 |

COLOURCRAFT SPOOLS COLOR CHART



Silver Plated



Brass Light



Copper Color

Rose Gold Color
Silver PlatedVintage Bronze
Color

Gold Color



Silver Color



Black

- Value priced, quality craft wire
- Available in the most popular metal colors and sizes
- Tarnish-resistant coating



ColourCraft - Coils

| Gauge | Size inch | Size mm | Color | Coil Length | Part Number |
|-------|-----------|---------|------------------------------------|----------------|-------------|
| 16 | .050 | 1.30 | Gold Color | 2.3 yd (2.1 m) | 186A-016 |
| 20 | .032 | 0.81 | Gold Color | 8 yd (7.3 m) | 186A-020 |
| 22 | .025 | 0.64 | Gold Color | 10 yd (9.1 m) | 186A-022 |
| 26 | .016 | 0.41 | Gold Color | 30 yd (27.4 m) | 186A-026 |
| 16 | .050 | 1.30 | Copper Color | 2.3 yd (2.1 m) | 186CU-016 |
| 18 | .040 | 1.00 | Copper Color | 3 yd (2.7 m) | 186CU-018 |
| 20 | .032 | 0.81 | Copper Color | 8 yd (7.3 m) | 186CU-020 |
| 22 | .025 | 0.64 | Copper Color | 10 yd (9.1 m) | 186CU-022 |
| 26 | .016 | 0.41 | Copper Color | 30 yd (27.4 m) | 186CU-026 |
| 16 | .050 | 1.30 | Silver Color | 2.3 yd (2.1 m) | 186SC-016 |
| 18 | .040 | 1.00 | Silver Color | 3 yd (2.7 m) | 186SC-018 |
| 20 | .032 | 0.81 | Silver Color | 8 yd (7.3 m) | 186SC-020 |
| 22 | .025 | 0.64 | Silver Color | 10 yd (9.1 m) | 186SC-022 |
| 26 | .016 | 0.41 | Silver Color | 30 yd (27.4 m) | 186SC-026 |
| 20 | .032 | 0.81 | Black | 8 yd (7.3 m) | 186BK-020 |
| 26 | .016 | 0.41 | Black | 30 yd (27.4 m) | 186BK-026 |
| 20 | .032 | 0.81 | Brown | 8 yd (7.3 m) | 186BN-020 |
| 26 | .016 | 0.41 | Brown | 30 yd (27.4 m) | 186BN-026 |
| 20 | .032 | 0.81 | Graphite | 8 yd (7.3 m) | 186GM-020 |
| 22 | .025 | 0.64 | Graphite | 10 yd (9.1 m) | 186GM-022 |
| 26 | .016 | 0.41 | Graphite | 30 yd (27.4 m) | 186GM-026 |
| 20 | .032 | 0.81 | Red | 8 yd (7.3 m) | 186RD-020 |
| 26 | .016 | 0.41 | Red | 30 yd (27.4 m) | 186RD-026 |
| 20 | .032 | 0.81 | Dark Green | 8 yd (7.3 m) | 186DGN-020 |
| 22 | .025 | 0.64 | Dark Green | 10 yd (9.1 m) | 186DGN-022 |
| 26 | .016 | 0.41 | Dark Green | 30 yd (27.4 m) | 186DGN-026 |
| 20 | .032 | 0.81 | Rose Gold Color | 8 yd (7.3 m) | 186RGC-020 |
| 26 | .016 | 0.41 | Rose Gold Color | 30 yd (27.4 m) | 186RGC-026 |
| 20 | .032 | 0.81 | Dark Blue | 8 yd (7.3 m) | 186DBL-020 |
| 26 | .016 | 0.41 | Dark Blue | 30 yd (27.4 m) | 186DBL-026 |
| 20 | .032 | 0.81 | Pink (Silver Plated) | 8 yd (7.3 m) | 186SPK-020 |
| 22 | .025 | 0.64 | Pink (Silver Plated) | 10 yd (9.1 m) | 186SPK-022 |
| 26 | .016 | 0.41 | Pink (Silver Plated) | 30 yd (27.4 m) | 186SPK-026 |
| 20 | .032 | 0.81 | Grey (Silver Plated) | 8 yd (7.3 m) | 186SGR-020 |
| 22 | .025 | 0.64 | Grey (Silver Plated) | 10 yd (9.1 m) | 186SGR-022 |
| 20 | .032 | 0.81 | Grape (Silver Plated) | 8 yd (7.3 m) | 186SGP-020 |
| 22 | .025 | 0.64 | Grape (Silver Plated) | 10 yd (9.1 m) | 186SGP-022 |
| 22 | .025 | 0.64 | Sea Green (Silver Plated) | 10 yd (9.1 m) | 186SSG-022 |
| 22 | .025 | 0.64 | Sapphire (Silver Plated) | 10 yd (9.1 m) | 186SSA-022 |
| 20 | .032 | 0.81 | Matte Silver Color (Silver Plated) | 8 yd (7.3 m) | 186SCM-020 |
| 26 | .016 | 0.41 | Matte Silver Color (Silver Plated) | 30 yd (27.4 m) | 186SCM-026 |



COLOURCRAFT COILS COLOR CHART





Standard Colors

Artistic Wire is available in the largest selection of colors and gauges, and in the widest range of packaging choices. Choose colors that complement one another to achieve warm, colorful designs. Or, make a statement and add drama to your designs by using contrasting colors. The only limit in working with colored wire is your imagination.



For design help and instructions, please refer to our website or conveniently scan the QR code.

Artistic Wire® **Standard Colors By Gauge**

| Color No. | Color | 10 Gauge | 12 Gauge | 14 Gauge | 16 Gauge | 18 Gauge | 20 Gauge | 22 Gauge | 24 Gauge | 26 Gauge | 28 Gauge | 30 Gauge | 32 Gauge | 34 Gauge |
|-----------|--|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 01 | Aqua | | | | | | | | | | | | | |
| 02 | Black | | | | | | | | | | | | | |
| 03B | Dark Blue | | | | | | | | | | | | | |
| 04 | Powder Blue | | | | | | | | | | | | | |
| 05 | Brown | | | | | | | | | | | | | |
| 06 | Green | | | | | | | | | | | | | |
| 07 | Kelly Green | | | | | | | | | | | | | |
| 08 | Lavender | | | | | | | | | | | | | |
| 09 | Magenta | | | | | | | | | | | | | |
| 10 | Natural | | | | | | | | | | | | | |
| 13 | Purple | | | | | | | | | | | | | |
| 14 | Red | | | | | | | | | | | | | |
| 16 | Turquoise | | | | | | | | | | | | | |
| 21 | Grey | | | | | | | | | | | | | |
| 23 | Burgundy | | | | | | | | | | | | | |
| 24 | Antique Brass <i>Formerly Gun Metal</i> | | | | | | | | | | | | | |
| 26 | Olive | | | | | | | | | | | | | |
| NTB | Tarnish Resistant Brass <i>Resembles 14 kt Gold</i> | | | | | | | | | | | | | |
| TC | Tinned Copper | | | | | | | | | | | | | |
| SS | Stainless Steel** | | | | | | | | | | | | | |
| BC | Bare Copper* | | | | | | | | | | | | | |
| AC | Antique Copper* | | | | | | | | | | | | | |

UNCOATED

* Bare Copper and Antique Copper do not have a tarnish resistant coating. These wires will patina, or naturally oxidize and darken with time, to provide a vintage look.

** Stainless Steel is T304 Stainless Steel, not copper. Choose Grey if looking for stainless steel color in a copper wire.

= Blank area means color is **NOT** available in that gauge



The Widest Range of Packaging!



Convenient Dispenser Pack! Simply open the back of the pack, feed the wire through the hole, and close it for convenient wire delivery.

NEW blue colored packaging!



Mini Bobbin
Prefix: AWS



Dispenser Pack
Prefix: AWD



Retail Spool
Prefix: AWS



1/4 lb. Spool
Prefix: AW1



5 ft, 10 ft, & 25 ft Header Bag
Prefix: AWB

Standard Colors

| GAUGES/DIAMETERS | | | | PACKAGE LENGTHS | | BULK LENGTHS | | | | |
|------------------|---------------|-------------|-------------|-----------------------|---------------------|----------------|---------------|---------------------|----------------|-----------------|
| Gauge | Diameter inch | Diameter mm | Actual Size | Dispenser Pack Length | Retail Spool Length | Short Coil Bag | Long Coil Bag | 1/4 lb Spool Length | Feet Per Pound | Meters Per Kilo |
| 10 | .100 | 2.60 | | n/a | n/a | 5 ft (1.5 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 12 | .080 | 2.10 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 14 | .060 | 1.60 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 16 | .050 | 1.30 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 18 | .040 | 1.00 | | 4 YD (3.6 m) | 10 YD (9.1 m) | n/a | n/a | 52 ft (16 m) | 209 | 140 |
| 20 | .032 | 0.81 | | 6 YD (5.5 m) | 15 YD (13.7 m) | n/a | n/a | 79 ft (24 m) | 317 | 213 |
| 22 | .025 | 0.64 | | 8 YD (7.3 m) | 15 YD (13.7 m) | n/a | n/a | 124 ft (38 m) | 495 | 332 |
| 24 | .020 | 0.51 | | 10 YD (9.1 m) | 20 YD (18.2 m) | n/a | n/a | 205 ft (63 m) | 822 | 552 |
| 26 | .016 | 0.41 | | 15 YD (13.7 m) | 30 YD (27.4 m) | n/a | n/a | 311 ft (95 m) | 1,243 | 829 |
| 28 | .013 | 0.33 | | 15 YD (13.7 m) | 40 YD (36.5 m) | n/a | n/a | 523 ft (159 m) | 2,091 | 1,405 |
| 30 | .010 | 0.25 | | 30 YD (27.4 m) | 50 YD (45.7 m) | n/a | n/a | 677 ft (206 m) | 2,706 | 1,818 |
| 32 | .007 | 0.18 | | 30 YD (27.4 m) | 100 YD (91.4 m) | n/a | n/a | 767 ft (234 m) | 3,067 | 2,060 |
| 34 | .006 | 0.15 | | 30 YD (27.4 m) | 125 YD (114.3 m) | n/a | n/a | 1,150 ft (351 m) | 4,600 | 3,091 |

Beadalon uses the Brown and Sharpe (AWG) wire gauge standard for sizing Brass, Copper, and Stainless Steel wires.

The Largest Selection of Colors & Gauges!



The Largest Selection of Vibrant

Silver Plated Colors & Gauges!

Silver Plated Colors

Artistic Wire is available in the largest selection of exclusive Silver Plated colors and gauges that offer striking beauty and shine. These wires are made by first plating the copper wire with a precision layer of pure silver. Then we carefully apply our unique enamel color and tarnish resistant coating on top of this silver plating. The silver plating beneath the color adds an incredible high-shine and brilliance to the wire. Although the color swatches on this page give you a hint of these colors, they cannot capture the actual beauty and intensity that these Silver Plated wires exude.



For design help and instructions, please refer to our website or conveniently scan the QR code.

Artistic Wire® Silver Plated Colors By Gauge

| Color No. | Color | 10 Gauge | 12 Gauge | 14 Gauge | 16 Gauge | 18 Gauge | 20 Gauge | 22 Gauge | 24 Gauge | 26 Gauge | 28 Gauge | 30 Gauge | 32 Gauge | 34 Gauge |
|-----------|--|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| S01 | Peacock Blue | | | | | | | | | | | | | |
| S02 | Rose | | | | | | | | | | | | | |
| S03 | Gold Color <i>Resembles 18 k Gold</i> | | | | | | | | | | | | | |
| S06 | Silver Blue | | | | | | | | | | | | | |
| S07 | Orchid | | | | | | | | | | | | | |
| S09 | Seafoam Green | | | | | | | | | | | | | |
| S10 | Tarnish Resistant Silver | | | | | | | | | | | | | |
| S11 | Tangerine | | | | | | | | | | | | | |
| S12 | Lemon | | | | | | | | | | | | | |
| S13 | Christmas Green | | | | | | | | | | | | | |
| S14 | Peach | | | | | | | | | | | | | |
| S15 | Fuchsia | | | | | | | | | | | | | |
| S16 | Ice Blue | | | | | | | | | | | | | |
| S17 | Chartreuse | | | | | | | | | | | | | |
| S18 | Amethyst | | | | | | | | | | | | | |
| S19 | Hematite | | | | | | | | | | | | | |
| S21 | Rose Gold | | | | | | | | | | | | | |
| S22 | Champagne | | | | | | | | | | | | | |
| S23 | Pearl Silver | | | | | | | | | | | | | |
| S24 | White | | | | | | | | | | | | | |

= Blank area means color is **NOT** available in that gauge

Two Choices for Gold Color

EXCLUSIVE!
Tarnish Resistant Brass
NTB



Resembles 14 kt Gold

Silver Plated
Gold Color
S03



Resembles 18 kt Gold

Artistic Wire Hue and Tint



Artistic Wire colors are very consistent, though perfect color matching is not always possible. When comparing different gauges of the same color Artistic Wire, some color variation may be noticeable. Some Artistic Wire hues have a tint range within $\pm 10\%$, which we consider acceptable.

Silver Plated Colors

| GAUGES/DIAMETERS | | | | PACKAGE LENGTHS | | BULK LENGTHS | | | | |
|------------------|---------------|-------------|-------------|-----------------------|---------------------|----------------|---------------|---------------------|----------------|-----------------|
| Gauge | Diameter inch | Diameter mm | Actual Size | Dispenser Pack Length | Retail Spool Length | Short Coil Bag | Long Coil Bag | 1/4 lb Spool Length | Feet Per Pound | Meters Per Kilo |
| 10 | .100 | 2.60 | | n/a | n/a | 5 ft (1.5 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 12 | .080 | 2.10 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 14 | .060 | 1.60 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 16 | .050 | 1.30 | | n/a | n/a | 10 ft (3.1 m) | 25 ft (7.6 m) | n/a | n/a | n/a |
| 18 | .040 | 1.00 | | 4 YD (3.6 m) | 20 ft (6.1 m) | n/a | n/a | 52 ft (16 m) | 209 | 140 |
| 20 | .032 | 0.81 | | 6 YD (5.5 m) | 25 ft (7.6 m) | n/a | n/a | 79 ft (24 m) | 317 | 213 |
| 22 | .025 | 0.64 | | 8 YD (7.3 m) | 10 YD (9.1 m) | n/a | n/a | 124 ft (38 m) | 495 | 332 |
| 24 | .020 | 0.51 | | 10 YD (9.1 m) | 15 YD (13.7 m) | n/a | n/a | 205 ft (63 m) | 822 | 552 |
| 26 | .016 | 0.41 | | 15 YD (13.7 m) | 30 YD (27.4 m) | n/a | n/a | 311 ft (95 m) | 1,243 | 829 |
| 28 | .013 | 0.33 | | 15 YD (13.7 m) | 40 YD (36.5 m) | n/a | n/a | 523 ft (159 m) | 2,091 | 1,405 |
| 30 | .010 | 0.25 | | 30 YD (27.4 m) | n/a | n/a | n/a | 677 ft (206 m) | 2,706 | 1,818 |
| 32 | .007 | 0.18 | | 30 YD (27.4 m) | n/a | n/a | n/a | 767 ft (234 m) | 3,067 | 2,060 |
| 34 | .006 | 0.15 | | 30 YD (27.4 m) | n/a | n/a | n/a | 1,150 ft (351 m) | 4,600 | 3,091 |

Beadalon uses the Brown and Sharpe (AWG) wire gauge standard for sizing Brass, Copper, and Stainless Steel wires.

Choose the right size
Artistic Wire
for your designs!



multicolor

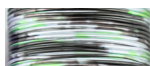
ARTISTIC WIRE MULTICOLOR



Red/Gold
Black



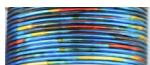
Silver/Gold
Black



Silver/Black
Green



Pink/Black
Green



Blue/Red
Gold



Brown/Green
Gold



Artistic Wire - MultiColor **EXCLUSIVE!**

The Artistic Wire MultiColor wires incorporate a repeating pattern of 3 colors to create a beautiful ombré pattern. Use this effect to create beautiful groupings of color with herringbone or conventional wire wrapping. Also looks fantastic in coiled wire beads.

| Gauge | Diameter inch | Diameter mm | Colors | Coil Pack Length | Part Number |
|-------|---------------|-------------|--------------------|------------------|----------------|
| 20 | .032 | 0.81 | Red/Gold/Black | 4 yd (3.6 m) | AWD-20-81-04YD |
| 20 | .032 | 0.81 | Silver/Gold/Black | 4 yd (3.6 m) | AWD-20-82-04YD |
| 20 | .032 | 0.81 | Silver/Black/Green | 4 yd (3.6 m) | AWD-20-83-04YD |
| 20 | .032 | 0.81 | Pink/Black/Green | 4 yd (3.6 m) | AWD-20-85-04YD |
| 20 | .032 | 0.81 | Blue/Red/Gold | 4 yd (3.6 m) | AWD-20-86-04YD |
| 20 | .032 | 0.81 | Brown/Green/Gold | 4 yd (3.6 m) | AWD-20-88-04YD |

Three bold colors are combined in a repeating gradient pattern to create this gorgeous wire!



- 3 Colors In One Wire
- Creates a Beautiful Ombré Effect
- Use For Wire Wrapping, Coiled Wire Beads and More



Twisted Artistic Wire *EXCLUSIVE!*

Give your designs a twist with Artistic Wire Twisted! Three strands of Artistic Wire are twisted together to make a truly unique textured wire. Use this wire in your designs to add an interesting appearance and feel. Feature Artistic Wire Twisted in your next design to make a statement and add drama.

| Gauge | Diameter inch | Diameter mm | Dispenser (AWD) Pack Length | Tarnish Resistant | All Other Colors |
|-------|------------------|----------------|--------------------------------|------------------------------|------------------------------|
| | | | | Retail (AWS) Spool Length | Retail (AWS) Spool Length |
| 18 | .040 | 1.00 | 2 yd (1.82 m) | 10 ft (3.05 m) | 5 yd (4.57 m) |
| 20 | .032 | 0.81 | 3 yd (2.75 m) | 12 ft (3.65 m) | 8 yd (7.31 m) |
| 22 | .025 | 0.64 | 4 yd (3.65 m) | 5 yd (4.57 m) | 8 yd (7.31 m) |
| 24 | .020 | 0.51 | 5 yd (4.57 m) | 7 yd (6.40 m) | 10 yd (9.14 m) |

For a complete list of Artistic Wire Part Numbers, please refer to the price list.



ARTISTIC WIRE TWISTED COLORS

| | |
|---|---|
|  |  |
| Tarnish Resistant Silver | Tarnish Resistant Brass |
|  |  |
| Natural | Antique Brass |
|  |  |
| Stainless Steel | Rose Gold Color |



Aluminum Craft Wire

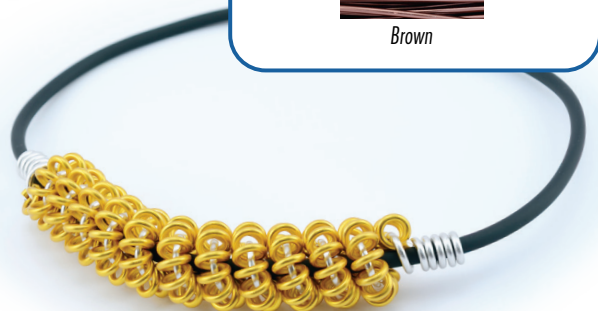
Aluminum Craft Wire is another great option for larger format designs. This naturally soft tempered, 12 gauge enamel coated aluminum wire is ideal to use with the 3D Bracelet Jig and the Really Big Jig to create beautiful cuff bracelets, or you can use this wire with the Conetastic Tool to make color coordinated necklace cones and anywhere you need a light weight, heavy gauge, thick wire that is easy to bend.

| Color | Length Per Coil | Gauge | Part # |
|------------------|-----------------|-------|----------------|
| Natural Aluminum | 39.3 ft (12 m) | 12 | AWB-120100-12M |
| Copper Color | 39.3 ft (12 m) | 12 | AWB-120110-12M |
| Gold Color | 39.3 ft (12 m) | 12 | AWB-120120-12M |
| Rose | 39.3 ft (12 m) | 12 | AWB-120130-12M |
| Black | 39.3 ft (12 m) | 12 | AWB-120140-12M |
| Light Brown | 39.3 ft (12 m) | 12 | AWB-120150-12M |
| Brown | 39.3 ft (12 m) | 12 | AWB-120160-12M |



ARTISTIC WIRE ALUMINUM COLORS

| | |
|---|---|
|  |  |
| Natural Aluminum | Copper Color |
|  |  |
| Gold Color | Rose |
|  |  |
| Black | Light Brown |
|  | |
| Brown | |



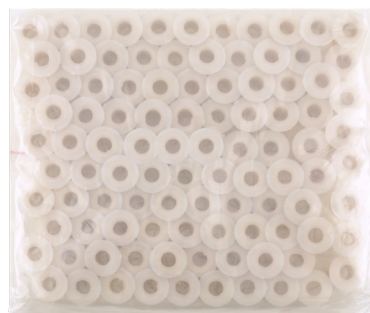


A

A. Artistic Wire Buy the Dozen™

More is better, especially when it's colored Artistic Wire! Buy the Dozen gives you 12 vibrant colors, selected to go together well in any project from Jewelry to Paper Crafts. Standard Colors and Silver Plated colors are available in 20, 22, 24, 26, and 28 gauge! Buy The Dozen packages feature all one gauge per package. Provide your customers with the best vari-pack on the market. Contains 12 bobbin spools. Colors will vary by package and gauge.

| Description | Length Per Spool | Gauge | Bobbins Per Pack | Part # |
|-----------------|------------------|-------|------------------|-------------|
| Standard Colors | 3yd (2.7m) | 20 | 12 | AWP-20-BTD |
| Standard Colors | 5yd (4.5m) | 22 | 12 | AWP-22-BTD |
| Standard Colors | 5yd (4.5m) | 24 | 12 | AWP-24-BTD |
| Standard Colors | 5yd (4.5m) | 26 | 12 | AWP-26-BTD |
| Standard Colors | 5yd (4.5m) | 28 | 12 | AWP-28-BTD |
| Silver Plated | 3yd (2.7m) | 20 | 12 | AWP-20S-BTD |
| Silver Plated | 5yd (4.5m) | 24 | 12 | AWP-24S-BTD |
| Silver Plated | 5yd (4.5m) | 26 | 12 | AWP-26S-BTD |
| Silver Plated | 5yd (4.5m) | 28 | 12 | AWP-28S-BTD |



100 pc Mini Bobbin Packs now available!

B



B. Artistic Wire 100 pc Mini Bobbin Packs **EXCLUSIVE! NEW!**

Artistic Wire 100 pc Mini Bobbin Packs feature all one gauge and one color per packages. These are the same style Mini Bobbins sold in "Buy the Dozen" packs. Perfect for DIY arts and crafts, jewelry-making, floral arrangements, sculpting, and other creative projects. These wires are bendable yet strong, allowing for intricate designs and lasting durability.

| Color | Length Per Spool | Gauge | Spools Per Pack | Part # |
|--------------------------|------------------|-------|-----------------|----------------|
| Tarnish Resistant Silver | 3 m (9.8 ft) | 20 | 100 | AWS-20S-10-03M |
| Tarnish Resistant Brass | 5 m (16.4 ft) | 22 | 100 | AWS-22-NTB-05M |
| Gold Color | 5 m (16.4 ft) | 22 | 100 | AWS-22S-03-05M |
| Stainless Steel | 5 m (16.4 ft) | 22 | 100 | AWS-22-SS-05M |
| Tarnish Resistant Brass | 5 m (16.4 ft) | 24 | 100 | AWS-24-NTB-05M |
| Gold Color | 5 m (16.4 ft) | 24 | 100 | AWS-24S-03-05M |
| Antique Brass Color | 5 m (16.4 ft) | 26 | 100 | AWS-26-24-05M |
| Tarnish Resistant Brass | 5 m (16.4 ft) | 26 | 100 | AWS-26-NTB-05M |
| Tarnish Resistant Silver | 5 m (16.4 ft) | 26 | 100 | AWS-26S-10-05M |
| Timed Copper | 5 m (16.4 ft) | 26 | 100 | AWS-26-TC-05M |
| Tarnish Resistant Brass | 5 m (16.4 ft) | 30 | 100 | AWS-30-NTB-05M |
| Gun Metal | 10 m (32.8 ft) | 28 | 100 | AWS-28-24-10M |
| Tarnish Resistant Brass | 10 m (32.8 ft) | 28 | 100 | AWS-28-NTB-10M |
| Stainless Steel | 10 m (32.8 ft) | 28 | 100 | AWS-28-SS-10M |
| Gold Color | 10 m (32.8 ft) | 30 | 100 | AWS-30S-03-10M |



Flat Artistic Wire

Use this versatile tarnish resistant flat copper wire to create spirals and twists, or bend it into all kinds of shapes to create dangles, drops, bracelets, rings and even home décor items. Incorporate round Artistic Wire for a colorful design with lots of texture. These wires have a copper core with tarnish resistant color coating and are stronger than flat aluminum wire.

| Size mm | Size Inch | Color | Coil Pack Length | Part Number |
|------------|-------------|--------------------------|------------------|-----------------|
| 3.0 x 0.75 | 0.12 x 0.03 | Tarnish Resistant Silver | 3 ft (0.91 m) | AWB-21F-S10-03F |
| 3.0 x 0.75 | 0.12 x 0.03 | Silver Plated Gold Color | 3 ft (0.91 m) | AWB-21F-S03-03F |
| 3.0 x 0.75 | 0.12 x 0.03 | Antique Brass | 3 ft (0.91 m) | AWB-21F-24-03FT |
| 3.0 x 0.75 | 0.12 x 0.03 | *Bare Copper | 3 ft (0.91 m) | AWB-21F-BC-03FT |
| 3.0 x 0.75 | 0.12 x 0.03 | Rose Gold Color | 3 ft (0.91 m) | AWB-21F-S21-03F |

| | | | | |
|------------|-------------|--------------------------|---------------|------------------|
| 5.0 x 0.75 | 0.19 x 0.03 | Tarnish Resistant Silver | 3 ft (0.91 m) | AWB-21F5-S10-03F |
| 5.0 x 0.75 | 0.19 x 0.03 | Silver Plated Gold Color | 3 ft (0.91 m) | AWB-21F5-S03-03F |
| 5.0 x 0.75 | 0.19 x 0.03 | Antique Brass | 3 ft (0.91 m) | AWB-21F5-24-03FT |
| 5.0 x 0.75 | 0.19 x 0.03 | *Bare Copper | 3 ft (0.91 m) | AWB-21F5-BC-03FT |
| 5.0 x 0.75 | 0.19 x 0.03 | Rose Gold Color | 3 ft (0.91 m) | AWB-21F5-S21-03F |

*Bare Copper does not have a tarnish resistant coating and will patina, or naturally oxidize with time, to provide a vintage look.



Flat Artistic Wire is sold in 3 ft (0.91 m) coils.



Use a hammer to imprint texture into Flat Artistic Wire, or try and create interesting shapes using mandrels.



Flat Artistic Wire can also be shaped using the Bracelet Bending Pliers (p. 107).

Flat Pattern Artistic Wire

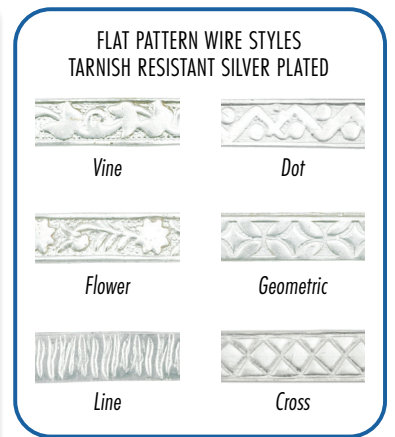
These 6 in (15.24 cm) pieces of Flat Patterned Wire are the perfect length to use as a foundation for a cuff or bangle bracelet. Use the Bracelet Bending Pliers (p. 107) to bend it into a curved shape, punch holes with the Hole Punch Pliers (p. 104) to add dangles, or use it to bezel around a thick cabochon. This beautiful, versatile, copper core wire measures 4.6 x 0.58 mm (0.20 x 0.03 in).

| Width mm | Width Inch | Pattern(s) Per Pack | Tarnish Resistant Color | Length Inch (cm) | Pieces Per Pack | Part Number |
|------------|-------------|-------------------------|-------------------------|------------------|-----------------|-------------|
| 4.6 x 0.58 | 0.20 x 0.03 | Vine | Silver | 6 (15.24) | 3 | A361B-100 |
| 4.6 x 0.58 | 0.20 x 0.03 | Vine, Dot, Flower | Silver | 6 (15.24) | 3 | A361B-103 |
| 4.6 x 0.58 | 0.20 x 0.03 | Geometric | Silver | 6 (15.24) | 3 | A361B-104 |
| 4.6 x 0.58 | 0.20 x 0.03 | Geometric, Line & Cross | Silver | 6 (15.24) | 3 | A361B-107 |
| 4.6 x 0.58 | 0.20 x 0.03 | Vine | Brass | 6 (15.24) | 3 | A361R-100 |
| 4.6 x 0.58 | 0.20 x 0.03 | Geometric | Brass | 6 (15.24) | 3 | A361R-104 |

Flat Pattern Artistic Wire is sold in three 6 in (15.24 cm) length packs.



Design by Emily Scott



Flat Patterned Wires are the perfect length to use as a foundation for a cuff or bangle bracelet.